ASTM D2321 [1] (CSA B182.11) CLASS DESCRIPTION		ASTM D2487 NOTATION	ASTM D2487 DESCRIPTION	AASHTO M43 NOTATION	AASHTO M145 NOTATION	BNQ 2560	ASTM D2321 [1] (CSA B182.11) PERCENTAGE PASSING SIEVE SIZES 1 1/2 IN. (40mm)	3/8" (9.5mm)	No. 4 (4.75mm)	No. 200 (0.075mm)	ATTERBERG LIMITS LL	PI	COEFFICIENTS Cu	Cc
I [2]	CRUSHED ROCK, ANGULAR [3]	N/A	ANGULAR CRUSHED STONE OR ROCK, CRUSHED GRAVEL, CRUSHED SLAG; LARGE VOIDS WITH LITTLE OR NO FINES	5, 56, 57 [4] & 67 [4]	N/A		100%	<25%	<15%	<12%	NON PLASTIC		N/A	
II	CLEAN, COARSE-GRAINED SOILS	GW	WELL-GRADED GRAVEL, GRAVEL-SAND MIXTURES; LITTLE OR NO FINES	5, 6	A1, A3	CG-14, MG-20	100%		<50% of "COARSE FRACTION"	<5%	NON PLASTIC		>4	1 to 3
		GP	POORLY-GRADED GRAVELS, GRAVEL-SAND MIXTURES; LITTLE OR NO FINES	56, 57, 67									4	<1 or >3
		SW	WELL-GRADED SANDS, GRAVELLY SANDS; LITTLE OR NO FINES						>50% of "COARSE FRACTION"				>6	1 to 3
		SP [5]	POORLY-GRADED SANDS, GRAVELLY SAND; LITTLE OR NO FINES										<6	<1 or >3
	COARSE-GRAINED SOILS, BODERLINE CLEAN TO W/FINES	GW-GC, SP-SM	SANDS AND GRAVELS WHICH ARE BORDERLINE BETWEEN CLEAN AND WITH FINES	N/A			100%		VARIES	5% TO 12%	NON PLASTIC		SAME AS FOR GW, GP, SW AND SP	
III	COURSE-GRAINED SOILS WITH FINES	GM	SILTY GRAVELS, GRAVEL-SAND-SILT MIXTURES	GRAVEL & SAND WITH <10% FINES	A-2-4, A-2-5, A-2-6, OR A-4 OR A-6 SOILS WITH MORE THAN 30% RETAINED ON #200 SIEVE		100%		<50% of "COARSE FRACTION"	12% TO 50%	N/A	<4 OR <"A" LINE	N/A	
		GC	CLAYEY GRAVELS, GRAVEL-SAND-CLAY MIXTURES									<7 & >"A" LINE		
		SM	SILTY SANDS, SAND-CLAY MIXTURES						>50% of "COARSE FRACTION"			>4 OR <"A" LINE		
		SC	CLAYEY SANDS, SAND-CLAY MIXTURES									>7 & >"A" LINE		
	INORGANIC FINE-GRAINED SOILS	ML	INORGANIC SILTS AND VERY FINE SANDS, ROCK FLOUR, SILTY OR CLAYEY FINE SANDS, SILTS WITH SLIGHT PLASTICITY						100%	> 30% (RETAINED)	<50	<4 OR <"A" LINE		
		CL	INORGANIC CLAYS OF LOW TO MEDIUM PLASTICITY; GRAVELLY, SANDY, OR SILTY CLAYS; LEAN CLAYS							> 30% (RETAINED)		>7 & >"A" LINE		
IV [6]	INORGANICS FINE-GRAINED SOILS	ML	INORGANIC SILTS AND VERY FINE SANDS, ROCK FLOUR, SILTY OR CLAYEY FINE SANDS, SILTS WITH SLIGHT PLASTICITY	N/A	A-2-7 OR A-4 OR A-6 SOILS WITH 30% OR LESS RETAINED ON #200 SIEVE		100%		100%	< 30% (Retained)	<50	<4 or <"A" LINE	N/A	
		CL	INORGANIC CLAYS OF LOW TO MEDIUM PLASTICITY; GRAVELLY, SANDY, OR SILTY CLAYS; LEAN CLAYS	N/A								>7 & >"A" LINE		
V [7]	INORGANIC FINE-GRAINED SOILS	MH	INORGANIC SILTS, MICACEOUS OR DIATOMACEOUS FINE SANDY OR SILTY SOILS, ELASTIC SILTS	N/A	A5, A7		100%		100%	>50%	>50	<"A" LINE	N/A	
		CH	INORGANIC CLAYS OF HIGH PLASTICITY, FAT CLAYS	N/A								>"A" LINE		
	ORGANIC SOILS OR HIGHLY ORGANIC SOILS	OL	ORGANIC SILTS AND ORGANIC SILTY CLAYS OF LOW PLASTICITY	N/A			100%		100%	>50%	<50	<4 OR <"A" LINE	N/A	
		OH	ORGANIC CLAYS OF MEDIUM TO HIGH PLASTICITY, ORGANIC SILTS	N/A							>50	<"A" LINE		
		PT	PEAT AND OTHER HIGH ORGANIC SOILS	N/A										

NOTES:

1. REFER TO ASTM D2321 / CSA B182.11 / BNQ 2560 FOR MORE COMPLETE SOIL DESCRIPTIONS.
2. CLASS I MATERIALS ALLOW FOR A BROADER RANGE OF FINES THAN PREVIOUS VERSIONS OF D2321 / B182.11. WHEN SPECIFYING CLASS I MATERIAL FOR INFILTRATION SYSTEMS, THE ENGINEERING SHALL INCLUDE A REQUIREMENT FOR AN ACCEPTABLE LEVEL OF FINES.
3. ALL PARTICLE FACES SHALL BE FRACTURED.
4. ASSUMES LESS THAN 25% PASSES THE 3/8" SIEVE.
5. CLASS IV MATERIALS REQUIRE A GEOTECHNICAL EVALUATION PRIOR TO USE AND SHOULD ONLY BE USED AS BACKFILL UNDER THE GUIDANCE OF A QUALIFIED ENGINEER.
6. UNIFORM FINE SANDS (SP) WITH MORE THAN 50% PASSING A 100 SIEVE BEHAVE LIKE SILTS AND SHOULD BE TREATED AS CLASS III SOILS IF ALLOWED.
7. CLASS V MATERIALS SHALL NOT BE PERMITTED AS BEDDING AND BACKFILL MATERIAL.

PIPE GAUGE CHART		
SPIRAL RIB (ALUMINIZED TYPE 2) PIPE		
16 GAUGE PIPE DIAMETER	14 GAUGE PIPE DIAMETER	12 GAUGE PIPE DIAMETER
18"	33"	54" AND LARGER
21"	36"	
24"	39"	
27"	42"	
30"	48"	

ASTM D2321 CLASS DESCRIPTION		
I	II	III
CRUSHED ROCK ANGULAR	CLEAN COARSE-GRAINED SOILS COARSE-GRAINED SOILS, BORDERLINE CLEAN TO W/FINES	COARSE-GRAINED SOILS W/FINES INORGANIC FINE GRAINED SOILS

TABLE NO.: ROUND PIPE - CONCRETE - CORRUGATED STEEL - CORRUGATED ALUMINUM
MINIMUM CLASS OF CONCRETE OR MINIMUM THICKNESS OF STEEL AND ALUMINUM

PIPE DIAMETER (INCHES)	TYPE	MINIMUM COVER (INCHES)	HEIGHT OF FILL IN FEET ABOVE TOP OF PIPE 1 - 10	10 - 15	15 - 20	20 - 25	25 - 30	30 - 35	35 - 40	40 - 45	45 - 50	50 - 60	60 - 70	70 - 80	80 - 90	PIPE DIAMETER (INCHES)
12	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	12
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.075	.075	.075	.075	.075	
15	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	15
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.075	.075	.075	.075	.075	
18	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	18
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.075	.075	.075	.075	.075	
24	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	24
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.079	.079	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.075	.075	.075	.105	.105	
30	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	30
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.109	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.075	.105	.105	.135	.135	
36	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	36
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.105	.105	.135	.164	.164	
	ALUM 2	12	.075	.075	.075	.075	.075	.075	.075	.075	.105	.105	.135	.164	.164	
42	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	42
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.105	.105	.135	.164	.164	
	ALUM 2	12	.075	.075	.075	.075	.075	.075	.075	.075	.105	.105	.135	.164	.164	
48	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	48
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.105	.105	.135	.164	.164	.164	
	ALUM 2	12	.075	.075	.075	.075	.075	.075	.075	.105	.105	.135	.164	.164	.164	
54	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	54
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	.168	
	STEEL 2	12	.052	.052	.052	.052	.064	.064	.064	.079	.079	.109	.138	.168	.168	
	ALUM 1	12	.075	.075	.075	.075	.075	.075	.075	.105	.105	.135	.164	.164	.164	
	ALUM 2	12	.105	.105	.105	.105	.105	.105	.105	.105	.105	.135	.164	.164	.164	
60	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	60
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	.168	
	STEEL 2	12	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	
	ALUM 1	12	.105	.105	.105	.105	.105	.105	.105	.105	.105	.135	.164	.164	.164	
	ALUM 2	12	.135	.135	.135	.135	.135	.135	.135	.135	.135	.164	.164	.164	.164	
66	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	66
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	.168	
	STEEL 2	12	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	
	ALUM 1	12	.105	.105	.105	.105	.105	.105	.105	.105	.105	.135	.164	.164	.164	
	ALUM 2	12	.135	.135	.135	.135	.135	.135	.135	.135	.135	.164	.164	.164	.164	
72	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	72
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	.168	
	STEEL 2	12	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	
	ALUM 1	12	.105	.105	.105	.105	.105	.105	.105	.105	.105	.135	.164	.164	.164	
	ALUM 2	12	.135	.135	.135	.135	.135	.135	.135	.135	.135	.164	.164	.164	.164	
78	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	78
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	.168	
	STEEL 2	12	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168	.168	
	ALUM 1	12	.105	.105	.105	.105	.105	.105	.105	.105	.105	.135	.164	.164	.164	
	ALUM 2	12	.135	.135	.135	.135	.135	.135	.135	.135	.135	.164	.164	.164	.164	
84	CONCRETE	12	II	II	II	II	III	III	III	III	III	III	III	III	III	84
	STEEL 1	12	.064	.064	.064	.079	.079	.109	.109	.138	.168	.168				
	STEEL 2	12	.052	.052	.052	.064	.064	.079	.079	.109	.138	.168				
	ALUM 1	12	.075	.075	.075	.075	.075	.105	.105	.135	.164	.164				
	ALUM 2	12	.105	.105	.105	.105	.105	.135	.135	.164	.164	.164				
90	CONCRETE	12	II	II	II	II	III	III	III	III	III	III				90
	STEEL 1	12	.064	.064	.064	.079	.079	.109	.109	.138	.168	.168				
	STEEL 2	12	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168				
	ALUM 1	12	.105	.105	.105	.105	.105	.135	.135	.164	.164	.164				
	ALUM 2	12	.135	.135	.135	.135	.135	.164	.164	.164	.164	.164				
96	CONCRETE	12	II	II	II	II	III	III	III	III	III	III				96
	STEEL 1	12	.064	.064	.064	.079	.079	.109	.109	.138	.168	.168				
	STEEL 2	12	.064	.064	.064	.064	.064	.079	.079	.109	.138	.168				
	ALUM 1	12	.105	.105	.105	.105	.105	.135	.135	.164	.164	.164				
	ALUM 2	12	.135	.135	.135	.135	.135	.164	.164	.164	.164	.164				
102	CONCRETE	12	II	II	II	II	III	III	III	III	III					102
	STEEL 2	12	.079	.079	.079	.079	.109	.109	.138	.168	.168					
	ALUM 2	12	.164	.164	.164	.164	.164	.164	.164	.164	.164					
108	CONCRETE	12	II	II	II	II	III	III	III	III	III					108
	STEEL 2	12	.079	.079	.079	.079	.109	.109	.138	.168	.168					
	ALUM 2	12	.164	.164	.164	.164	.164	.164	.164	.164	.164					
114	CONCRETE	12	II	II	II	II	III	III	III	III	III					114
	STEEL 2	12	.079	.079	.079	.079	.109	.109	.138	.168	.168					
	ALUM 2	12	.164	.164	.164	.164	.164	.164	.164	.164	.164					
120	CONCRETE	12	II	II	II	II	III	III	III	III	III					120
	STEEL 2	12	.079	.079	.079	.079	.109	.109	.138	.168	.168					
	ALUM 2	12	.164	.164	.164	.164	.164	.164	.164	.164	.164					

IMPERFECT BACKFILL IS NOT REQUIRED FOR CONDITIONS SHOWN ON THE LEFT SIDE OF THE HEAVY LINE. USE NORMAL BACKFILL.

FOR CONDITIONS TO THE RIGHT OF THE HEAVY LINE, CLASS V CONCRETE PIPE REQUIRES IMPERFECT BACKFILL ACCORDING TO DETAILS SHOWN ON SHEET 10F 3.

STEEL 1 OR ALUM 1 DENOTES CORRUGATION PROFILE 2-2/3" X 1/2"

STEEL 2 OR ALUM 2 DENOTES CORRUGATION PROFILE 6" X 1" OR 5" X 1" STEEL PIPE ONLY.

ALL STEEL AND ALUMINUM PIPE SHALL BE FURNISHED WITH LONGITUDINAL LOCK-SEAM (HELICAL) CONSTRUCTION.

MINIMUM COVER VALUES APPLY TO HS-25 LIVE LOAD. MINIMUM COVER NEEDED FOR CONSTRUCTION VEHICLES MAY BE GREATER AND IS THE RESPONSIBILITY OF THE CONTRACTOR.

TRENCH CONSTRUCTION IS REQUIRED FOR ALL INSTALLATIONS ON BOTH SIDES OF HEAVY LINE, SEE SHEET 10F 3.

FOR CONDITIONS TO RIGHT OF HEAVY LINE, CONCRETE PIPE REQUIRES IMPERFECT BACKFILL ACCORDING TO SPECIFICATIONS AND THIS STANDARD.

TABLE VALUES FOR MINIMUM CORRUGATED PIPE FOR ALUMINUM SPIRAL RIB PIPE ARE COMPUTED BASED UPON ALCLAD ALLOY 3004H34 HAVING MINIMUM YIELD STRENGTH, FY=30,000 PSI. IF ALUMINUM PIPE IS OTHERWISE FURNISHED AS 3004H32 (FY=25,000 PSI), ALLOWABLE FILL HEIGHTS SHALL BE ADJUSTED AS FOLLOWS:

A. ALL MINIMUM COVER VALUES SHALL BE INCREASED BY 15 PERCENT, (EXAMPLE: 2 FT. BECOMES 2.3 FT.)
B. ALL HEIGHT OF FILL VALUES SHALL BE DECREASED BY 15 PERCENT, (EXAMPLE: 35-40 FT. BECOMES 29.7-34.0 FT.)

MINIMUM COVER VALUES APPLY TO HS-25 LIVE LOAD. MINIMUM COVER NEEDED FOR CONSTRUCTION VEHICLES MAY BE GREATER AND IS THE RESPONSIBILITY OF THE CONTRACTOR.

TRENCH CONSTRUCTION IS REQUIRED FOR ALL INSTALLATIONS.

| TABLE NO.: 2 PIPE ARCH | | | | | | | | | |