Section 22 40 00

Plumbing
V10092017

1. General

1.1. Summary

1.1.1 Provide all materials and equipment and perform all labor required to install plumbing complete as indicated, as required by code, and as specified herein. All items, etc., are Public Restrooms and shall be constructed accordingly unless the work shall be bid and received accordingly.

1.1.1.4 Drains and pipe for all urinals, basin, fountains

1.1.1.2 Provide 2-1/2" water service line, with water meter and 2-1/2" backflow preventer

1.1.1.3 Provide hot and cold water mains and distribution piping, all overhead and concealed except main water supply and main building and where indicated on the Drawings. No PVC pipe allowed above drop ceiling shall be permitted in any piping, unless otherwise approved.

1.1.1.6 Provide a system of hot and cold water drains, vents, and connections to all fixtures and water cocks and all fixtures.

1.1.1.5 Plumbing Fixtures: Provide and set urinals, faucets as herein specified.

1.1.1.6 Provide Grease Interceptor as specified and as required by local codes.

1.1.1.7 Provide all piping hanging and hangers.

1.1.1.8 Provide gas piping and all incidental required for equipment furnished in other sections, and by Owner, except provide additional items when shown, indicated, shall not be furnished or set by others, and receive and provide connections.

1.1.1.10 Provide supervision for fixture equipment as furnished by others or others, and make required connections. Include assisting equipment, starting the place, and installing complete.

1.1.1.10 Coordinate plumbing work with all other trades including Refrigeration Conductor's work.

1.1.1.11 Provide all other incidentals and services required for a complete working installation described in Contract Documents.

1.1.2 All equipment shall be installed in exact height and locations as shown on the Architectural Drawings, or if not shown, at heights and locations approved by authorities, codes and laws.

1.1.3 Perform all excavation and backfill required for services, and for all plumbing and work inside and outside the building. Cutting of earth, under concrete and paving required for excavation shall be done by appropriate trade.

1.1.4 All above mains, vents, and fixtures will be furnished and set in place by Public. The Refrigeration Contractor shall make all condensate water connections required in Plumbing Contractor's rough-in. Check equipment Refrigeration Drawings in order to receive exact locations. Provide for piping as required.

1.2. Definitions: Explanation and Precedence of Documents

1.2.1 For purposes of clarity and legibility, Plumbing Drawings are essentially diagrammatic and, although the size and location of equipment are shown wherever possible, Contractor shall make use of all Contract Documents.

1.2.2 The Drawings indicate size, connection points and routes of pipe. It is not intended, however, that all offsets, risers and drops are shown. Install piping as required to fit structure, avoid obstructions, and resolve clearance, headroom, openings and passageways.

1.2.3 Carefully examine all existing conditions, existing piping and structures and compare the Drawings with the existing conditions. Submittal of bid indicates that the Contractor has examined the site and Drawings and has included all required work in his bid. No allowances will be made for any errors resulting from Contractor's failure to visit Job Site and to review Drawings.

1.2.4 Conditions, discrepancies, interferences and omissions in documents shall be brought to the attention of the Public Engineer for clarification prior to commencement of work.

1.3. Submittals

1.3.1 Submit bid in accordance with Section 01 30 00 Submittal Procedures.

1.3.2 Within 30 days of Contract Commencement (Authorization to Proceed), submit for Public "Architect's approval:

Fixtures and trim with cuts indicating roughing dimensions
Equipment (water heaters, expansion tanks, other fixtures)
Drains and cleanouts (floor and wall)
Valves, stops, hose bibbs
Miscellaneous
Roof flashing
Hanger and Seismic Bracing
Piping, piping diagrams.
Other items required to complete the work.

1.3.3 Submit two (2) identical bound copies of all items. Arrange categories in order listed above.

1.3.4 All cuts for the above shall have rough-in dimensions, connection sizes, and any special installation requirements. In addition, furnish water horsepower voltage and phase for all equipment.

1.3.5 Project Record Drawings: Comply with Section 01 78 39.

1.3.6 Do not order materials or proceed with work until all submittals have been reviewed, and approved.

1.3.7 Combine electrical and other requirements with other contractors

1.4. Quality

1.4.1 Subcontractor.

1.4.1.1 The Plumbing Subcontractor shall be a reputable firm regularly engaged in this type of work, employing skilled workmen, and with proper equipment.

1.4.1.2 These separate Subcontractors shall show evidence of at least one similar size, of comparable size and execution, installed and operating within the past two years prior to bid opening.

1.4.1.3 Public reserves the right to refuse any Subcontractor with or without disclosing cause.

1.4.2 Personnel

1.4.2.1 Employ no experienced Superintendents or foremen will operation.

1.4.2.2 Work shall not proceed without adequate supervision present at all times.

1.4.2.3 Work shall be accomplished by workers certified in their trade as masters, journeymen and apprentices in accordance with the requirements of the governing authority, or workmanship practices. Public reserves with shall be prerequisite to employment of trade workers.

1.4.2.4 Public reserves the right to refuse any Subcontractor with or without disclosing cause.

1.4.3 Quality Standards

1.4.3.1 Work shall be coordinated to ensure leak proof installations.

1.4.3.2 Work will be judged by Public as compared to its work of similar types Substandard workmanship not judged by Public Representative will not be accepted.

1.4.3.3 Reference marks. Make all joints, connections, inserts, etc. with proper care to ensure that tight connections are made without excess material. Install straight with accurate.

1.4.3.4 Install piping with even straight, accurately framed hangers and all hangers, and adequate supports.

1.4.4 Regulations. Comply with applicable provisions of the following codes (where referred to by governing agencies):

State Sanitary Code
Local Building Code
ASHRAE Code for Unified Pressure Vessels
International Plumbing & Gas Code
Florida State Plumbing & Gas Code
Georgia State Plumbing & Gas Code
North Carolina State Plumbing & Gas Code
OSHA – for construction
Other applicable laws and regulations

1.4.5 Coordination: Work shall be accomplished strong with the work of other trades. Cooperate with others to benefit the job as a whole.

1.4.6 Examine at the Pre-Construction Conference.

1.5. Sequencing

1.5.1 Notify General Contractor, or any others, of all required chases, sleeves and openings required so that the work may be accomplished without delay. Provide necessary sleeves, etc., to be installed. Otherwise, Plumber shall pay for appropriate trades to perform cutting and patching.

1.5.2 Inlets, gaskets, hasps, fasteners and flashing shall shall not be set.

1.5.3 Where continuous construction the routing of piping through structural members, framing or solid footings, perforations not made without prior approval of Public Engineer.

2. Products:

2.1. Materials:

2.1.1 All materials shall be new, free of defects, and shall comply with the sizes listed on specifications and shall be of manufacturer's approved. All similar equipment such as valves, pumps, boilers, fixtures, shall be of the same make and manufacturer unless otherwise designated.

2.1.2 All plumbing fixtures shall be "first quality," as defined and set forth in Commercial Standard CS 20-70, as promulgated by The U.S. Department of Commerce.

2.2. Fixtures

2.2.1 Provide toilets as white (unless fixtures unless otherwise noted)

2.2.2 Support will consist of fixtures w/ manufacturer approved carriers.

2.2.3 Accessible Handicap marked fixtures to have lever type handles or touchless. Equivalent fixtures by Crane, Kohler, Zurn, Moen, or Toto may be accepted.

2.2.4 Install all water fixtures, fixtures and provide all the accessories components as required for a complete installation.

Equipment

2.3.1 Grease Interceptor: Rectangular, precast concrete, all as manufactured with date and level inlets. Trap and run traffic type with traffic cast iron cleanouts as required. Tanks and lids shall be designed for an H-20 traffic load. Tanks shall be positioned with welded steel lifting eyes. If PVC is used, then Compression strength of concrete shall be a minimum of 5000 PSI at 28 days. Provide additional as necessary to prevent load stresses in excess of 15 psi.

2.3.2 Drains, Cleanouts: As scheduled. Approved manufacturers:

Zurn
Josam
Jay Smith
Ziebe

Pipe and Fittings

2.4.1 Hot and cold water piping:

2.4.1.1 ASTM B88 type "L" seamless copper tubing. Main service type "K" with no lead solder connections, or approved equal.

2.4.1.2 Fittings: Wrought copper solder type fittings. Solder with silver content 1.2% minimum copper or approved equal no lead solder.

2.4.1.3 Allowance: Copper pipe shall be installed as the material and storage requirements of ANSI B31.9 or NSF Standard 61. Fittings for copper pipe shall be ASTM. Approved Manufacturers:

Viega

2.4.2 Gas Piping: Shall be schedule 40 A-120 lined steel pipe with black finished malleable iron fittings, pipe shall be welded, according to Electrical Contractor

2.4.2.1 Indoors: ASTM A53 steel pipe, schedule 40, black forged steel weld fittings.

2.4.2.2 Outdoors: ASTM A53 steel pipe, schedule 40, weld galvanized, fittings as required.

2.4.3 Plastic Pipe Piping: Shall underground only. Shall conform to the requirements of ASTM D2235 for molded solvent cement for ABS-DWV plastic pipe and tubing. Fittings shall comply with the requirements of ANSI B 16.26 Cast for solder type, and ASTM D2282 for hot fusion and ASTM D1056 cellular for thermoplastic. Pipe shall be solvent and welded in accordance with ASTM D2855.

2.4.4 Steel, Waste, Vent Pipe

2.4.4.1 PVC DWV pipe: Shall be as manufactured by Charlotte Pipe & Foundry, ASTM D2665 with solvent cement conforming to ASTM D2564. Primer shall conform to ASTM D2564. Solvent cement shall conform to ASTM D2564. Fittings shall conform to ASTM D2665. Schedule 40 drain, waste and vent pipe and fittings. All above shall be long sweep type. Flat only, where indicated on the drawings.

2.4.4.3 Cast Iron: Hubless service weight cast iron soil pipe using coated service, straight cast iron fittings.

2.4.4.4 Vent Piping: Galvanized steel pipe, above grade may be copper DWV, with lead flashing furnished by the Plumbing Contractor. Hookup shall be done by others.

2.4.5 Provide field fabricated DWV copper or cast iron fittings with no integral shoulder such as bottom of traps for stainless steel solder, static, except where where discharge to a floor sink.

2.5. Valves, Stops, Specialties

2.5.1 Materials: Valves 2" and smaller shall be bronze with threaded or soldered ends. Exceed screw-in adjacent to all accessed service valves and all all connections to equipment. Valves shall be made in the USA. All water service valves, stops and installation shall be lead free.

2.5.2 Approved Manufacturers:

Apollo
Hammond-Mcwaskie
Mueller
Nibco
Watts
Williams
Zurn

2.5.3 Gate Valves: 1/4"-2", bronze body, solid bronze wedge, rising stem, union bonnet, 400 psi non-shock CWP, MSS-80.

2.5.3.1 Basis of design: Nibco T-134-LLG

2.5.4 Check Valves:

2.5.4.1 Swing Check Valves: 1/4"-2", bronze body, horizontal swing, Y-pattern, renewable seat and 250# class, 200 psi non-shock CWP, MSS-80.

2.5.4.1.1 Basis of design: Nibco T-413-Y-LF

2.5.4.2 Lift Check Valves: 2-1/2", bronze body, solid lift, 4TFE disc, stainless steel spring, MSS-80.

2.5.4.2.1 Basis of design: Nibco T-480-Y-LF

2.5.5 Ball Valves: 1/4"-2", two piece bronze body, full port, bronze ball, chrome plated brass ball, blow out proof stem, 600 psi non-shock CWP, MSS-SP-110, ASME B16.34.

2.5.5.1 Basis of design: Nibco T-585-66-LF

2.5.6 Gate Valves: 2-1/2"-12", bronze body, 316 ss bronze, chrome plated brass ball, blow out proof stem, 600 psi non-shock CWP, MSS-SP-110, ASME B16.34.

2.5.6.1 Basis of design: Nibco T-585-70-LF (3/4"-1")

2.5.6.2 Basis of design: Nibco T-585-70-3/4"-1"

2.5.7 Mechanical Gas Valve with Remote Call: ASCO Automatic Switch Co. Model as indicated on Drawings.

2.5.8 Mixing Valves: Auto-valid, thermostatic point of use. Bronze body, looking control, integral check valves, ASSE 1070 approved

2.5.8.1 Approved Manufacturers:

Apollo
Bradley
Lawler
Powers
Watts
Williams
Zurn

2.5.9 Interior Hose Bibbs and Stops

2.5.9.1 Stops: Quarter turn, angle ball stop valve, all brass construction. Basis of design: McGuire Eastman

2.5.9.2 Interior Hose Bibbs

Chicago 1707 Model 385 w/ 8" CC 9" Wheels No. 80C Vacuum Breaker, or ERA Basis B-0737-WHL

2.5.10 Hydrant Hose Bibbs and Sillcocks

2.5.10.1 Installation: All shall have integral vacuum breakers and an integral stop valve. If an integral stop valve is not available, provide an in-line gate valve.

2.5.10.2 Approved Manufacturers:

Acorn
J.R. Smith
Zurn

2.5.11 Wash Valves

2.5.11.1 Description: Cast brass, or bronze body with corrosion-resistant internal components, sweat inlets, screw-in cap with chain, valve, vacuum breaker and copper or brass tubing, polished, chrome-plated finish on exterior parts, model number may vary. ADA compliant handle.

2.5.11.2 Manufacturers:

Delta
Moen – Moen
Zurn – Z6000AQ5

2.5.12 Faucets

2.5.12.1 Description: Cast brass body with corrosion-resistant internal components, polished, chrome-plated finish.

2.5.12.2 Manufacturers:

Chicago Faucets
T & S Brass
Sloan Basin WFD-2500-500 (hardwater only)

2.5.13 Press Valves

2.5.13.1 Description: Cast brass body with polished steel push shaft valve seats, vandal resistant push button, and steel strainers. 3/4" flush valve handle

2.5.13.2 Manufacturers:

Sloan

2.5.14 Hose Bibbs and Hydrants

2.5.14.1 Description: Cast brass body with polished steel, polished chrome finish, integral vacuum breaker, 18 gauge brass or stainless steel, polished chrome finish, model number may vary. Provide 3/4" with 3/4"-5 ½" female thread.

2.5.14.2 Manufacturers:

Elkay
Jay R. Smith
Zurn

2.5.15 Backflow Preventers:

2.5.15.1 Electric: Where indicated to be contractor provided trades shall be glove bowl steel, 2" from installation and control details on actual water jacket. Electric heating elements shall be low or medium density, screw in type removable terminal blocks, heavy duty contactors and internal power circuit fusing. Element operation shall be linear sequencing. Corrosion resistant drain valve, replaceable anode rod.

2.5.15.2 Gas: Where indicated by the mechanical provided trades shall be glove bowl steel, 2" from installation and control details on actual water jacket. Sealed combustion chamber with forced heat exchanger, integral intelligent monitor panel. Corrosion resistant drain valve, replaceable anode rod.

2.5.15.3 Approved Manufacturers:

A.O Smith State
Rheem Ruud

2.6. Miscellaneous:

2.6.1 Faucet Grease Removal: Soft faucet with lever 9" – 10" rigid spout with bucket hook, vacuum breaker and integral stops, at 36" above floor.

T&S Brass
Chicago Faucet

2.6.2 Vacuum Breakers, Backflow Preventers, Drain Check Valves: Bronze body, lead free threaded connections on 2" NPS and smaller. Shall be installed on all fixtures where required.

Apollo
Watts
Wilkins

2.6.3 Thrust: Mechanical tee ground joint couplings and similar to Grace 555 up to and including 2 inch. Over 2 inch shall be cast iron flanged with a Dunlock 7022 gasket

2.6.4 Bushings and Reductions: Water, air, gas: Watts or approved equal, installed as indicated on the Drawings.

2.6.5 A shut off valve shall be placed near the water mains. It shall be placed in a box or pit and have a removable plate cover of cast iron, stamped by Municipal Water Works, Fort Worth, Texas. Type 60018, for 60018 loading.

2.7. Pipe Insulation

2.7.1 Glass fiberglass medical insulation fibers encapsulated glass fibers bonded with a thermosetting resin, jacketed with a reinforced, vandalism resistant, all-service vapor retarder jacket and a heat bonded, integrated longitudinal self-sealing pressure adhesive closure system. The factory built strips to form the fiberglass system. Thermal conductivities (C.C. Factor (BTU-inch/ft²-hr-°F) at 75°F (mean) shall be 0.25 maximum.

2.7.1.1 Manufacturers:

Knauf Insulation
Johns Manville
Certainteed

2.7.2 Flexible polyethylene polyolefin foam insulation:

2.7.2.1 Insulation polyolefin foam, thermal plastic, preformed pipe insulation, white color, 25/50 rated, pre-slit with factory-supplied self adhesive on both surfaces. The factory adhesive shall be joining butt joints. Thermal conductivity (FC Factor (BTU-inch/ft²-hr-°F) at 75°F (mean) shall be 0.25 maximum.

2.7.2.2 Manufacturers:

Armacell
Rubatex
Aeroflex

2.7.3 Insulation thickness:

2.7.3.1 For domestic hot water:

Diameter	Thickness
1"	1"
1" – 1-1/4"	1"

2.8. Pipe Escutcheons and Supports:

2.8.1 Piping shall be held firmly in place by adjustable galvanized carbon steel band or cadmium tungsten which comply with MSS-SP-69. Hangers shall be located adjacent to fittings, at each offset or change of direction, at ends of branches over 3 feet long, at duct pipes, and along piping where necessary to prevent sags, bends or vibrations.

2.8.2 Steel Hangers: Steel and PVC piping equal to Tolcore fig. 3100. Copper and CPVC piping equal to Tolcore fig. 3104.

2.8.3 Clevis Hangers: Steel and PVC piping equal to Tolcore fig. 3100A. Copper and CPVC piping equal to Tolcore fig. 3104.

2.8.4 Stainless steel pipe straps and hangers shall be used for all exposed piping and underneath piping, where structural slabs are provided.

2.8.5 Pipe rests shall be heavy gauge galvanized iron formed tubing to 20 degree supporting surface when installed. Malleable iron shoes are not acceptable. No plumbing logs is allowed. Use continuous sheets at each pipe hanger and support.

2.8.6 The maximum spacing between hangers or supports measured along the piping shall be as listed below:

Steel		Copper		PVC/ Polypropylene	
H	V	H	V	H	V
1/2" and 3/4"	12 ft.	5 ft.	6 ft.	10 ft.	4 ft.	10 ft.
1" and 1-1/4"	12 ft.	10 ft.	6ft.	10 ft.	4 ft.	10 ft.
1-1/2", 2" & 2-1/2"	12 ft.	10 ft.	10 ft.	10 ft.	4 ft.	10 ft.
3"	12 ft.	15 ft.	10 ft.	15 ft.	4 ft.	10 ft.
4"	12 ft.	15 ft.	10 ft.	15 ft.	4 ft.	10 ft.
6"	12 ft.	15 ft.	10 ft.	15 ft.	4 ft.	10 ft.

2.9. Roof flashings: All vents and roof drains shall be flashed by Roofing Contractor with lead flashing furnished by the Plumbing Contractor. Hookup shall be done by vent pipes.

2.10. Insulating Couplings: Provide dielectric protection for gas and water mains, vents inside buildings. Include connections of copper and steel pipe with suitable insulating devices. Nonconductive Manufacturers:

EPCO
W & K Dielectric
B-K Industries

2.11. Polypropylene Pipe and Piping Products (PPPs):

2.11.1 Polypropylene pipe and fittings shall be manufactured from a 3rd resin meeting the short term properties and long term strength requirements meeting the short term properties and long term strength requirements of ASTM D 2837. The pipe shall a minimum as rework or recycled materials except that generated in the manufacturer's own plant from waste of the same specification from the same resin material. All pipe shall be made to a three level extrusion process. Domestic hot water and heating shall maintain a four layer (core) to reduce thermal expansion. All piping shall comply with the noted pressure requirements of ASTM F 2389. All pipe shall be certified by NSF International as complying with NSF 14, NSF 61, and NSF 372 for use in potable water. Valves with brass components shall be manufactured in accordance with the manufacturer's specifications and shall be certified by NSF International as complying with NSF 61.

2.11.2 Polypropylene hot water piping shall be insulated as required to meet the equivalent insulation rating indicated for copper piping systems.

2.11.3 Acceptable Manufacturers:

Aquatherm Greenpipe, Aquatherm, Inc.
Aquatherm Fusio, Aquatherm, Inc.

3. Execution

3.1. Examination

3.1.1 Verify all field dimensions and locations of equipment and fixtures within the layout as established by the General Contractor to insure close, neat fit, with other trades work.

3.1.2 Examine all work of others. Notify Architect in writing if any conditions exist which will prevent satisfactory installation of materials or equipment. Start of work without notification indicates acceptance of work in place.

3.2. Excavation

3.2.1 Perform excavation for trenches under slab and outside building lines as required for installation. Excavate true to lines and grades shown to achieve adequate fall on drain lines and as needed for refrigeration drainage.

3.2.2 Bell holes shall be dug to allow soil pipe to be fully supported.

3.2.3 Rock shall be excavated 3 inches below the laying depth, and the trench shall be backfilled with sand 3 inches deep.

3.2.4 Excavation must not be undercut or left unsupported where soil is unstable or encroached. Shoring or caulking not permitted.

3.2.5 All piping which will be under walks, pavement, streets, parking lots, concrete or asphalt shall be satisfactorily compacted in 12 inch lifts (min).

3.3. Interface with Site Utilities

3.3.1 Coordinate with other work. Proceed to site examine and obtain data at 5:00 morning first.

3.3.2 Provide water connections in size as near as 5'-0" distance line. Provide goose-necking, make connections to gas or line and from gas or line to work. Line located as shown on the Drawings or otherwise indicated.

3.4. Pipe Installation

3.4.1 Install horizontal sanitary and drain piping, in a uniform grade of not less than 1" 8" per 100, unless otherwise noted.

3.4.2 Openings in floors, walls, ceilings, partitions, roofs and footings shall be sleeved or prepared before assembling of piping.

3.4.3 Run piping free of ridges, traps, and other defects to assure full flow of the complete drainage and waste system.

3.4.4 All waste, vent and [illegible] shall be installed in the overhead.

3.4.5 Materials for [illegible] shall be installed in accordance with the manufacturer's recommendations to prevent excessive noise, jarring, and vibration.

3.4.6 Piping shall be installed to conserve headroom and space. Exposed piping in finished areas shall be run parallel with the lines of the building.

3.4.7 Piping shall be run to insure that flats are clear of obstructions prior to the setting of other equipment. Drawings are not exact and it is the responsibility of the Plumbing Contractor to coordinate with other trades.

3.4.8 Water piping shall not be embedded in concrete nor concealed within the floor slab without the sleeving, unless shown on drawings. Isolate copper piping from concrete with pipe wrap or PVC sleeve.

3.4.9 All piping shall be installed to prevent trapping air pockets. Air pockets shall be avoided where unavoidable, provide approved automatic air vents. Install in a neat and workmanlike manner so as not to detract from appearance of the room or space. Systems shall have the proper pitch for drainage of water.

3.4.10 Provide hot pockets on low points of vertical gas piping. Install ball type shut-off valve at low point in drainage of gauge.

3.4.11 For refrigeration see drawings and up a 3" line 1" above floor, so bath equipped with [illegible].

3.5. Pipe, Pipe Fittings and Accessories Installation

3.5.1 Cast Iron Soil Pipe: Pack joint with [illegible] oakum to within 1 inch of top of hub. Pull remaining space with rope pressing of molten lead and caulk tight, we make up with non-combustible material.

3.5.2 Screwed Piping: Make up with pipe dope, applied only to male thread. Ream all tube joints with new material without use of thread cement or caulking. Insure thread clearance of all pipe with suitable pipe.

3.5.3 Copper Tubing:

3.5.3.1 Solder with 95-5 (no-lead solder) and a noncorrosive flux. Then caulk clean inside and outside surfaces with sandpaper or wire brush before assembly. Defective joints shall be dismantled, cleaned, and resoldered. Do not use acid flux.

3.5.3.2 Press Connections: Copper press fittings shall be made in accordance with the manufacturer's installation instructions. The tubing shall be fully inserted into the fitting and the tubing marked at the shoulder of the fitting. The fitting shall be checked after the crimp to ensure that the tubing is fully engaged (essential) in the fitting. The joints shall be pressed using the tool approved by the manufacturer.

3.5.4 Copper, brass pipe and screwed, polished or pastoral connections have fixtures shall show no tool marks.

3.5.5 PVC Joints: Clean socket and pipe ends with cleaner recommended by cement manufacturer. Liberally apply solvent cement to both socket and pipe ends. Make up joint firmly.

3.5.6 Gas Piping:

3.5.6.1 Black iron schedule 40, welded except at equipment connections. Corrosion wrapping is required.

3.5.6.2 At each piece of equipment, provide shutoff valve, union, drip leg (minimum 4 times pipe diameter, capped) and flexible pipe connector.

3.5.7 Tapping, bending or forcing of pipe will not be allowed. Use fittings for all offsets or changes in alignment of piping. Cutting holes or cast iron will be straight without pushed joints.

3.5.8 Street elbows, bushings and long screw fittings will not be allowed on metal pipe.

3.5.9 Caulked soil pipe and lead connections to fall diameter of pipe. Excessive caulking will not be permitted. Remove small particles from ends of pipe and clean each section of lining material before assembly.

3.5.10 Cut pipe straight to full depth of the and square to fully engage flush to fitting. Threads to comply with ASA B2.1b B2.2, and to cut with clean sharp dies.

3.5.11 Cleanouts: Clean outs shall be placed as shown on Drawings, at base, 90 ea., at bases of stacks, at major changes in direction, and at the ends of all lines over 5' or more extending away from the line, or as required by code. Clean outs shall be set in accordance with Section 01 78 39 Project Record Documents.

3.5.12 Flexible: Shall all valves in accessible panels or others clean devices at ends of fixtures where indicated on Drawings.

3.5.13 Provide shock absorbers with matching gate or ball valves as indicated on the Drawings. Mount in the vertical position as recommended by the manufacturer.

3.5.14 The inside of all pipes shall be clean, caused vessels with no burrs, dirt or other accumulations. All threaded ends shall be reamed to a smooth finish.

3.6. Polypropylene Piping Systems

3.6.1 Install hoist pipe and piping system parts in the following applications:

3.6.1.1 Underground: Service entrance piping shall be Type K copper with the transition to Polypropylene (PPR) no less than 5 ft. AGS.

3.6.1.2 Aboveground: Domestic hot water piping to 3000 ft, 7.5 or 11 based on the required system pressure rating and use limitations.

3.6.2 Inserts Welding of Joints:

3.6.2.1 Install fittings and valves using socket fusion equipment fusion or butt-fusion as specified in the fitting type. All fusion tools and joints shall be made in accordance with the equipment manufacturer's instructions.

3.6.2.2 Fusion weld tooling, welding machines and electric fusion devices shall be as specified in the manufacturer's instructions.

3.6.2.3 Prior to joining, the pipe and fittings shall be prepared in accordance with the ASTM F 2389 and the manufacturer's instructions.

3.6.2.4 Joint preparation, tooling and alignment. Joints pressure, cooling times and working pressure shall be in accordance with the pipe and fitting manufacturer's specifications.

3.7. Pipe Insulation

3.7.1 Sealed at all joints and seams with adhesive in accordance with manufacturer recommendations. Pipe insulation shall be continuous outside of the installation with 6" minimum length outside of penetrated sheet metal.

3.7.2 Throughout seam, shall be sealed with factory furnished and sealing lap and butt joints or as necessary with manufacturer's recommendations.

3.7.3 Protection seams shall be sealed with factory furnished, self-adhering, pressure sensitive, seams. Butt joints shall also be glued with factory adhesive.

3.8. Escutcheons

3.8.1 Shall be of the exact location of the element. All units shall be set symmetrically with floors.

3.8.2 Install fixtures and trim supplied by Public or others. Connect to plumbing as required. Furnish rod and chain to installation complete installation.

3.8.3 Caulking: All plumbing fixtures shall be bedded and caulked along joint at walls, and other connecting surfaces with [illegible] compound, concrete tops and bowl shall be caulked at floor.

3.8.4 Flashing shall be of 4 lb pressure rolled sheet lead with vent lines and extending to vent stack beyond fixture as indicated. Sleeves as required.

3.9. Inspection

3.9.1 The work shall be installed under the supervision and with the approval of Public's Authorized Representative.

3.9.2 Notify the Public Representative two days in advance of backfilling, enclosing or covering all plumbing lines so that an inspection may be made.

3.9.3 Do not cover or enclose plumbing until inspection is made and installation is acceptable. Correct deficiencies in installation as directed by Public Representative.

3.10. Tests and Adjustments

3.10.1 All soil, waste, and vent piping shall be filled with water to the highest point in each system with all air removed. The lines shall be tested by sustaining the water pressure for a period of 15 minutes. Otherwise DWAC Sub-Contractor shall pay for installation required to perform cutting and patching.

3.10.2 Joints, gaskets, fixtures, fixtures or soldering shall shall not be set.

3.10.3 Where construction necessitates the routing of ducts or piping through structural members, or framing, permission to make such installations shall first be obtained from the Public Field Representative of ANSI/ASME B31.9.

3.11. Temporary Operation: Shall underground only. Shall conform to the requirements of ASTM D2235 for molded solvent cement for ABS-DWV plastic pipe and tubing. Fittings shall comply with the requirements of ANSI B 16.26 Cast for solder type, and ASTM D2282 for hot fusion and ASTM D1056 cellular for thermoplastic. Pipe shall be solvent and welded in accordance with ASTM D2855.

3.11.1 Steel, Waste, Vent Pipe

3.11.1.1 PVC DWV pipe: Shall be as manufactured by Charlotte Pipe & Foundry, ASTM D2665 with solvent cement conforming to ASTM D2564. Primer shall conform to ASTM D2564. Solvent cement shall conform to ASTM D2564. Fittings shall conform to ASTM D2665. Schedule 40 drain, waste and vent pipe and fittings. All above shall be long sweep type. Flat only, where indicated on the drawings.

3.11.1.3 Cast Iron: Hubless service weight cast iron soil pipe using coated service, straight cast iron fittings.

3.11.1.4 Vent Piping: Galvanized steel pipe, above grade may be copper DWV, with lead flashing furnished by the Plumbing Contractor. Hookup shall be done by others.

3.11.2 Underground Piping: Shall be installed and installed along right of way. Public reserves the right to refuse any Subcontractor with or without disclosing cause.

3.11.2.1 Public's Authorized Representative will inspection.

3.11.2.2 Provide underground piping shall be installed and installed along right of way. Public reserves the right to refuse any Subcontractor with or without disclosing cause.

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