SECTION 15050
BASIC MATERIALS AND METHODS

PART 1 – GENERAL

1.01 DESCRIPTION
A. THIS SECTION DEFINES THE GENERAL PROVISIONS WHICH ARE COMMON TO ALL SECTIONS OF DIVISION 15.
B. FURNISH ALL LABOR, MATERIALS, TOOLS AND EQUIPMENT; FABRICATE, AND INSTALL COMPLETE AND IN PLACE, ALL THE FIXTURES, EQUIPMENT AND SYSTEMS AS SHOWN ON THE DRAWINGS, SPECIFIED HEREIN, AND AS REQUIRED FOR A COMPLETE AND OPERABLE INSTALLATION.
C. THE CONTRACTOR SHALL PAY FOR ALL PERMITS, FEES AND CHARGES REQUIRED FOR THIS WORK.

1.02 DRAWINGS AND SPECIFICATIONS
A. DESIGN DRAWINGS: THE DRAWINGS ACCOMPANYING THESE SPECIFICATIONS ARE GENERALLY DIAGRAMMATIC. ANY CHANGES FROM THE GENERAL ROUTING SHOWN ON THE DRAWINGS SUCH AS OFFSETS, BENDS OR CHANGES IN ELEVATION DUE TO COORDINATION WITH THE WORK OF OTHER TRADES AND THE BUILDING CONSTRUCTION SHALL BE DONE WITHOUT ADDITIONAL CHARGE TO THE OWNER.
B. SHOP DRAWINGS: SHOP DRAWINGS SHALL BE SUBMITTED FOR EACH ITEM OF EQUIPMENT INDICATING MATERIAL AND EQUIPMENT.
C. RECORD DRAWINGS:
1. THE CONTRACTOR SHALL KEEP AN ACCURATE RECORD OF ALL CONCEALED PIPES, DUCTS, VALVES, CONDUITS, ETC. IN ADDITION, HE SHALL RECORD, ON A SPECIAL SET OF CONTRACT DRAWINGS, ALL CHANGES AND DEVIATIONS FROM THE DESIGN DRAWINGS THAT OCCURRED DURING THE INSTALLATION OF THE WORK.
2. AT COMPLETION OF THE JOB, THESE DRAWINGS ILLUSTRATING CHANGES OR DEVIATIONS SHOWING BY DIMENSION AND LOCATION THE EXACT POSITION OF ALL CONCEALED PIPES, VALVES, ETC., SHALL BE DELIVERED TO THE ARCHITECT/ENGINEER.
D. SPECIFICATIONS – REFER TO THE FOLLOWING GENERAL SPECIFICATIONS AS THEY ARE A PART OF ALL SECTIONS OF DIVISION 15:
1. DIVISION 1 – GENERAL REQUIREMENTS, REGARDING BUT NOT LIMITED TO: EXTRACTION, SHOP DRAWING PROCEDURE, SUBMITTALS, CONSTRUCTION PHOTOS AND TEMPORARY CONTROLS, CLEANING DURING CONSTRUCTION, AND PRODUCT OPTIONS AND SUBSTITUTIONS.
2. DIVISION 2 – SITEWORK: REGARDING BUT NOT LIMITED TO: SELECTIVE DEMOLITION, EARTHWORK, EXCAVATION AND BACKFILLING.
3. DIVISION 3 – CONCRETE: REGARDING BUT NOT LIMITED TO: CAST-IN-PLACE CONCRETE, FORMWORK AND REINFORCEMENT.
E. IT IS THE INTENTION OF THIS SPECIFICATION SECTION THAT ALL ITEMS OF MATERIAL AND EQUIPMENT HEREIN SPECIFIED OR SHOWN ON THE DRAWINGS FOR EACH SECTION SHALL BE FURNISHED BY THE CONTRACTOR FOR THAT SECTION, AND INSTALLED BY THAT CONTRACTOR, UNLESS IT IS SPECIFICALLY STATED IN THE SECTION SPECIFICATION, OR SHOWN ON THE DRAWINGS, THAT ANY ITEM OF MATERIAL OR EQUIPMENT IS TO BE FURNISHED BY THE CONTRACTOR OF ANOTHER SECTION AND INSTALLED BY THE CONTRACTORS OF OTHER SECTIONS, OR FURNISHED BY OTHER SECTION CONTRACTORS AND INSTALLED BY THE CONTRACTOR OF THE SECTION.

1.03 CHASES AND RECESSES
A. ALL CHASES, RECESSES AND MAJOR MASONRY OPENINGS AS SHOWN ON THE DRAWINGS WILL BE PROVIDED BY THE ARCHITECTURAL TRADES.

1.04 LUBRICATION
A. PRIOR TO TESTING, ALL EQUIPMENT SHALL BE PROPERLY LUBRICATED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS. ONE SET OF TOOLS NECESSARY FOR LUBRICATION SHALL BE DELIVERED TO OWNER. AFTER PROPER LUBRICATING, ALL UNITS SHALL BE STARTED AND OPERATED SATISFACTORILY BY THE CONTRACTOR IN THE PRESENCE OF THE ARCHITECT AND/OR OWNER'S REPRESENTATIVE.
B. EXCEPT FOR SMALL ELECTRICAL MOTORS WHICH UNDER NEMA STANDARDS ARE EQUIPPED WITH LIFETIME LUBRICATION, ALL BEARINGS ON LARGER MOTORS AND MECHANICAL EQUIPMENT SHALL BE EQUIPPED WITH LUBRICATION FITTINGS EXTENDED TO THE EXTERIOR OF THE HOUSING.

1.05 POWER WIRING
A. MOTORS UP TO AND INCLUDING 1/3 H.P. SHALL BE 120 VOLT, 60 HERTZ, SINGLE PHASE AND MOTORS 1/2 H.P. AND LARGER SHALL BE EQUIPPED FOR 208 VOLTS, 60 HERTZ, THREE PHASE; UNLESS OTHERWISE INDICATED PER DRAWING SCHEDULES, PLANS AND DETAILS.
B. THE ELECTRICAL CONTRACTOR SHALL PROVIDE COMBINATION MAGNETIC STARTERS WITH OVERLOAD PROTECTION FACTORY MOUNTED THREE PHASE EQUIPMENT AND MAKE CONNECTS FOR EACH ITEM OF FACTORY MOUNTED EQUIPMENT, EXCEPT WHERE STARTERS ARE FURNISHED AS A PART OF WIRED EQUIPMENT.
C. THE ELECTRICAL CONTRACTOR SHALL DO ALL POWER WIRING AND LIGHTING CONNECTIONS TO THE MOTORS FURNISHED BY THE CONTRACTORS OF THIS DIVISION.
D. REFER TO SECTION 15900 FOR THE WIRING TO BE PERFORMED BY THE TEMPERATURE CONTROL CONTRACTOR AND THE ELECTRICAL CONTRACTOR AS THEY RELATE TO TEMPERATURE CONTROLS.

1.06 FLUSHING AND TESTING
A. ALL NEW WATER PIPING SYSTEMS SHALL BE FLUSHED USING WATER. LOW POINT DRAINS SHALL BE OPENED AND THE SYSTEMS PROVED TO BE DRAINABLE.
B. BUILDING HEATING SYSTEMS, INCLUDING HOT WATER PIPING, SHALL BE TESTED, WITH WATER, AT 1 1/2 TIMES THEIR OPERATING PRESSURE.
C. ALL OPEN SYSTEMS, SEWERS, ETC. SHALL BE TESTED WITH WATER, AT A HEAD OF FIVE (5) FEET ABOVE FINISHED FLOOR OR GRADE.
D. GAS PIPING SHALL BE FLUSHED USING 100 PSIG COMPRESSED AIR. AFTER CLEANING, PIPING SHALL FIRST BE AIR TESTED AT 5 PSIG USING GAUGES WITH INCREMENTS OF NO MORE THAN 1" W.G. AND FINAL TESTED WITH A MERCURY MANOMETER AT 6 PSIG. THE FIRST TEST SHALL BE APPLIED FOR A MINIMUM OF ONE (1) HOUR, THE SECOND TEST FOR A PERIOD OF 15 MINUTES.
E. ALL PIPING SYSTEMS SHALL BE TESTED. IF LEAKS OCCUR, THE PIPE OR FITTING SHALL BE REMOVED AND REPLACED AND THE SYSTEM RETESTED.
F. PIPING SHALL NOT BE BACKFILLED OR INSULATED UNTIL TESTED. TESTS MUST BE OBSERVED BY THE ARCHITECT/ENGINEER.

1.07 SUPPORTS
A. CONTRACTOR SHALL FURNISH AND INSTALL ALL ANGLES, CHANNELS, PLATES, OR BEAMS REQUIRED FOR THE SUPPORT OF THE EQUIPMENT OF EACH SECTION, WHETHER SHOWN ON THE DRAWINGS OR NOT.
B. FURNISH AND INSTALL ALL ROOD, AUXILIARY STRUCTURAL STEEL FRAMES, ATTACHMENTS, BRACKETS AND PLATFORMS REQUIRED FOR SUPPORT OF EQUIPMENT FROM OVERHEAD CONSTRUCTION FOR THE RESPECTIVE SECTION.
C. VERTICAL PIPE RISERS SHALL BE ANCHORED MIDWAY OF THEIR HEIGHT, AND SHALL BE SUPPORTED AT EACH FLOOR BY 1-1/2" X 1/4" BAR CLAMPS ATTACHED TO PIPES AND RESTING ON THE FLOOR CONSTRUCTION.
D. HORIZONTAL PIPING SHALL BE SUPPORTED BY ADJUSTABLE, WROUGHT, CLEVIS TYPE HANGERS, FIT & MASON, ELCTA, OR CRAWFORD. WHERE PARALLEL PIPES ARE INSTALLED AT THE SAME LEVEL, PROVIDE TRAPEZE HANGERS. THE VARIOUS TRADES SHALL COOPERATE IN THE JOINT USE OF SUCH HANGERS. PIPE HANGERS SHALL BE OF SIZE TO SUIT PIPE SUPPORTED AND PROPERLY SPACED.
E. PIPES SHALL BE SUPPORTED ONLY FROM THE STRUCTURAL MEMBERS OF THE BUILDING. THEY SHALL BE SUPPORTED AT SUCH INTERVALS AS WILL PREVENT SAGGING, AND SO THAT EXCESSIVE LOADS WILL NOT BE PLACED UPON ANY ONE SUPPORT. SPACING AND ROD SIZES SHALL BE AS FOLLOWS:

PIPE SIZE	MAXIMUM SPACING	MINIMUM ROD SIZE
1/2"	5'-0" AND AT ALL TURNS	3/8"
3/4", 1"	7'-0" AND AT ALL TURNS	3/8"
1-1/4", 1-1/2", 2"	9'-0" AND AT ALL TURNS	3/8"
2-1/2", 3"	10'-0" AND AT ALL TURNS	1/2"
4", 5"	14'-0" AND AT ALL TURNS	5/8"
6"	16'-0" AND AT ALL TURNS	3/4"
8", 10", 12"	18'-0" AND AT ALL TURNS	7/8"

F. HANGER RODS SHALL BE FULL-DIAMETER STEEL WITH THREADED ENDS FOR FIELD CUTTING AND THREAD EXTENDING AS REQUIRED. WHERE THREADED ROD IS SHORTER THAN 6" IT SHALL BE DIPPED IN RUST RESISTANT PAINT PRIOR TO INSTALLATION.
G. AT THE CONTRACTOR'S OPTION, HANGER RODS SHALL BE CONTINUOUS THREADED STEEL WITH GALVANIZED FINISH.
H. HANGER RODS SHALL NOT BE BENT OR ALTERED IN ANY MANNER AND SHALL BE INSTALLED PLUMB AND TRUE. THE ROD SUPPORTING THE HANGER SHALL BE NO LONGER THAN 1/2" BELOW THE LOWER NUT.
I. ALTERNATE WIRE ROPE HANGER SYSTEM (CONTRACTOR OPTION)
A. GENERAL: AT THE OPTION OF THE CONTRACTOR AND IF APPROVED BY AUTHORITIES HAVING JURISDICTION, WIRE ROPE SYSTEM MAY BE USED IN LIEU OF CONVENTIONAL HANGERS.
MINIMUM LOAD SAFETY FACTOR OF 5:1.
B. WIRE ROPE HANGER SYSTEM AND LOCKING DEVICES TO BE ONE OF THE FOLLOWING MANUFACTURED SYSTEMS:
1. DUCTMATE INDUSTRIES, CHARLEROI, PA. – CLUTCHER MECHANICAL HANGER SYSTEM WITH ZINC COATING OR STEEL ARMORKOTE QUALITY ROPE (YIELD OUT TO LENGTHS) DEVICE TO BE CLUTCHER CAST ZINC HOUSING WITH STAINLESS STEEL SPRING.
2. STRUT-LINE, INC. – WIRE ROPE HANGER SYSTEM WITH ZINC GALVANIZED STEEL WIRE ROPE, STANDARD LENGTHS OF 5', 10, 15, AND 20' WITH A FACTORY EMBEDDED LOOP AT ONE END, LOCKING DEVICE TO BE SPOT CLAMP UNIVERSAL WITH STAINLESS STEEL SPRINGS.
3. ERICO, INC. – SOLID LOOP, QUICK SPOT, LINK UNIVERSAL WITH STEEL GALVANIZED ERICORUM QUALITY WIRE ROPE, AVAILABLE IN 6.6, 9.9, 13.5, AND 20.8 KN LENGTHS WITH FACTORY EMBEDDED ONE END. LOCKING DEVICE TO BE ERICO STAINLESS STEEL HOUSING WITH ALL STEEL LOCKING DEVICE.

1.08 VALVES
A. ALL CONNECTIONS SHALL BE PROPERLY VALVED: INSTALL VALVES IN THE DOMESTIC COLD WATER SUPPLY, HOT WATER SUPPLY, HOT WATER RECIRCULATING, AND NATURAL GAS SUPPLY AND ALL OTHER LOCATIONS AS MAY BE NECESSARY TO SHUT OFF A PORTION OF A SYSTEM WHETHER SHOWN ON THE DRAWINGS OR NOT, AND SPECIFICALLY WHERE HEREINAFTER SPECIFIED.
B. ALL VALVES SHALL COMPLY WITH THE SCHEDULE OR LEGEND ON THE DRAWINGS. WHERE VALVES ARE NOT SCHEDULED OR SHOWN IN THE LEGEND, THEY SHALL BE RATED FOR THE SERVICE.
C. ANY DOMESTIC HOT WATER SUPPLY OR COLD WATER SUPPLY SERVING TWO OR MORE FIXTURES SHALL BE SEPARATELY VALVED IN ADDITION TO THE VALVE AT EACH FIXTURE.
D. MAKE PROVISIONS FOR DRAINING ALL LOW POINTS OF ALL PIPING SYSTEMS WHETHER INDICATED ON THE DRAWINGS OR NOT, USING A GLOBE VALVE AND IRON PIPE HOSE THREAD TO HOSE THREAD ADAPTER WITH CAP. DRAINS SHALL NOT BE LESS THAN 3/4".

1.09 VALVE TAGS
A. EACH VALVE ON EVERY PIPELINE SHALL BE PROVIDED WITH A NUMBERED BRASS TAG WHICH SHALL BE FASTENED TO THE VALVE OR LINE WITH NON-RUSTING WIRE. WHEN ALL WORK IS COMPLETE, DELIVER TO THE ARCHITECT/ENGINEER A FRAMED UNDER GLASS CHART WHICH SHALL INDICATE THE SERVICE AND LOCATION OF EACH VALVE. VALVES USED FOR LOCAL SHUT-OFF MAY BE OMITTED FROM THIS LIST.

1.10 EQUIPMENT IDENTIFICATION
A. ALL MECHANICAL EQUIPMENT SHALL BE CLEARLY IDENTIFIED WITH 2" HIGH STENCILED LETTERS, PAINTED ON THE EQUIPMENT (I.E. "AH-1"). THIS INCLUDES EXTERIOR EQUIPMENT WHERE THE PAINT SHALL BE WEATHER RESISTANT.

PART 2 – PRODUCTS

2.01 DESCRIPTION
A. THIS PART DEFINES THE PIPE AND FITTINGS TO BE USED FOR ALL SERVICES INSTALLED UNDER DIVISION 15.
B. REFER TO THE DRAWING LEGENDS AND SYMBOL SCHEDULES FOR DEFINITION OF SERVICE DESIGNATORS USED IN THE PIPING SYSTEMS.

2.02 PIPE AND FITTINGS RELATED TO SECTION 15400
A. Piping designators: PW, HW, HWR, and TWL.
1. PIPING SHALL BE TYPE "L" COPPER TUBING MADE UP WITH WROUGHT COPPER FITTINGS USING 95-5 (LEAD FREE) SOLDER.
2. COPPER PIPING UNDER FLOOR SHALL BE TYPE "K" HARD, COPPER WITH CAST FITTINGS.
B. WATER MAIN: REFER TO DIVISION 2 SPECIFICATIONS SECTIONS AND TO THE CIVIL ENGINEERING DRAWINGS AND COMPLY WITH REQUIREMENTS OF LOCAL AUTHORITIES.
C. SANITARY AND STORM: BELOW GROUND PIPING SHALL BE SERVICE WEIGHT CAST IRON SOIL PIPE, A74; WITH GASKET AND SNOUN JOINTS.
A. PREFORMED JOINTS MAY BE USED IF ACCEPTABLE TO THE LOCAL AUTHORITIES HAVING JURISDICTION.
2. POLYVINYL CHLORIDE (PVC): SCHEDULE 40 PIPE AND FITTINGS, ASTM D2665; WITH PRIMER AND SOLVENT CEMENT JOINTS MAY BE USED IF ACCEPTABLE TO THE LOCAL AUTHORITIES HAVING JURISDICTION.
D. SANITARY AND STORM: ABOVE GROUND, INSIDE BUILDING:
1. 2-1/2" AND LARGER: PIPING SHALL BE SERVICE WEIGHT CAST IRON SOIL PIPE AND FITTINGS, A74; WITH GASKET AND SNOUN JOINTS.
A. CAST IRON NO-HUB PIPE, FITTINGS, AND JOINTS, CISPI 301, MAY BE USED IF ACCEPTABLE TO THE LOCAL AUTHORITIES HAVING JURISDICTION.
2. 2" AND SMALLER: PIPING SHALL BE SCHEDULE 40 GALVANIZED STEEL PIPE AS PER ASTM A53 OR ASTM 120, WITH BLACK CAST IRON DRAINAGE FITTINGS.
A. CAST IRON NO-HUB PIPE, FITTINGS, AND JOINTS, CISPI 301, MAY USED IF ACCEPTABLE TO THE LOCAL AUTHORITIES HAVING JURISDICTION.
3. POLYVINYL CHLORIDE (PVC): SCHEDULE 40, PIPE AND FITTINGS, ASTM D2665; WITH PRIMER AND SOLVENT CEMENT JOINTS MAY BE USED IF ACCEPTABLE TO LOCAL AUTHORITIES HAVING JURISDICTION.
A. NO CELLULAR CORE OR FORMED PIPING WILL BE PERMITTED.

2.03 PIPE AND FITTINGS RELATED TO SECTION 15350
A. GAS PIPING:
1. GAS PIPING ABOVE THE FLOOR SHALL BE BLACK, SCHEDULE 40, ASTM A120 STEEL PIPE. FITTINGS SHALL BE GALVANIZED, MALLEABLE CAST IRON FOR PIPING 2" AND SMALLER AND WELDING FITTINGS FOR PIPING 2-1/2" AND LARGER.
2. GAS PIPING BELOW GRADE SHALL BE BLACK, SCHEDULE 80, ASTM A120, ALL WELDED CONSTRUCTION, WRAPPED WITH ASPHALT IMPREGNATED KRAFT PAPER. FINISH JOINTS WITH BITUMASTIC 250 AND PAPER.

2.04 ACCESS DOORS
A. PROVIDE 24" x 24" ACCESS DOORS MANUFACTURED AS AN INTEGRAL UNIT COMPLETE WITH ALL PARTS AND READY FOR INSTALLATION AS MANUFACTURED BY ONE OF THE FOLLOWING:
1. JERINGHAM ORNAMENTAL.
2. KARP.
3. MILCORD, DIVISION OF INRYCO.
B. PROVIDE FLUSH SMALL DOORS, EXCEPT PROVIDE RECESSED PANEL DOORS WHERE ACCESS DOORS OCCUR IN PLASTER OR ACOUSTICAL TILE CLOTH TO GYPSUM LATH.
C. PROVIDE UL "B" LABELED UNITS WHERE ACCESS DOORS OCCUR IN HOUR RATED CONSTRUCTION.
D. PROVIDE SCREW DRIVER OPERATED CAM LOCKS OF NUMBER REQUIRED BY SIZE OF DOOR.
E. PROVIDE ANCHORAGE APPROPRIATE TO CONSTRUCTION.

PART 3 – EXECUTION

3.01 CUTTING AND PATCHING
A. ALL CUTTING, REPAIRING, FITTING AND RETINISHING OF IN PLACE CONSTRUCTION REQUIRED FOR THE INSTALLATION OF THE WORK OF A SECTION SHALL BE DONE AT THE EXPENSE OF THE CONTRACTOR OF THE SECTION, EXCEPT AS SPECIFICALLY SHOWN ON THE DRAWINGS OR HEREINAFTER SPECIFIED.
B. WORK SHALL BE PERFORMED BY CRAFTSMEN SKILLED IN THEIR RESPECTIVE TRADES.

3.02 EXCAVATING
A. THE CONTRACTOR OF EACH SECTION SHALL DO ALL EXCAVATING AND BACKFILLING AS REQUIRED FOR THE INSTALLATION OF HIS WORK.
B. THE WORK SHALL BE PERFORMED IN ACCORDANCE WITH DIVISION 2 SPECIFICATION SECTIONS AND AS HEREINAFTER SPECIFIED.
C. EXCESS EARTH FROM THE EXCAVATIONS SHALL BE DEPOSITED ON THE SITE WHERE DIRECTED.
D. ALL EXCAVATIONS SHALL BE BACKFILLED AS FOLLOWS:
1. WITHIN THE BUILDING WALLS AND UNDER ALL PAVED AREAS: BANK RUN GRANULAR FILL COMPACTED TO 95% MODIFIED PROCTOR.
2. UNCONSOLIDATED FILL: WHERE UNDER AREAS, FILL AS WITHIN THE BUILDINGS.
3. IN GRASS AREAS, TOP SOIL OVER GRANULAR FILL TO A DEPTH OF 12 INCHES OVER THE HIGHEST PART OF THE PIPING AND FINISH WITH ACCEPTABLE EXCAVATED MATERIAL.

3.03 OPERATING INSTRUCTIONS
A. THE CONTRACTOR FOR THE SECTION SHALL, WHEN DIRECTED BY THE ARCHITECT/ENGINEER, THOROUGHLY INSTRUCT THE CONSTRUCTION FOREMAN TO INSTRUCT THE OWNER'S PERSONNEL IN THE PROPER OPERATION AND MAINTENANCE OF THE EQUIPMENT IN HIS INSTALLED.
B. PROVIDE COPIES OF OPERATING INSTRUCTIONS, EQUIPMENT MANUALS, AND CONTROL DIAGRAMS FOR DIVISION-1 CONTRACT CLOSE-OUT.
C. CONTROL DIAGRAMS AND WRITTEN INSTRUCTIONS SHALL BE FRAMED UNDER GLASS.

3.04 CAPS AND STANDARDS
A. PIPING AND APPURTENANCES INSTALLED UNDER THIS DIVISION OF THE SPECIFICATIONS SHALL COMPLY WITH THE REQUIREMENTS OF THE FOLLOWING, WHERE APPLICABLE:
ANSI CODES FOR PRESSURE PIPING
ANSI STANDARDS FOR PIPE AND FITTINGS
ASME CODE FOR UNFIRED PRESSURE VESSELS
FACTORY INSURANCE ASSOCIATION
AMERICAN WATER WORKS ASSOCIATION
B. IN ADDITION, THE WORK SHALL CONFORM TO ALL APPLICABLE STATE AND LOCAL CODES AND ORDINANCES.

3.05 WORK CLEANLINESS
A. CONTRACTOR SHALL KEEP STORED MATERIALS, STORAGE AREAS, AND INSTALLED SYSTEMS FREE OF DIRT AND DEBRIS.
B. ALL EXPOSED ENDS OF INCOMPLETE OR UNCOVERED WORK SHALL BE TEMPORARILY PLUGGED AT EACH PHASE OF PIPING WORK AND DUCTWORK IS INSTALLED.
C. PIPING AND EQUIPMENT TO BE PAINTED (EXPOSED TO VIEW IN COMPLETED STRUCTURE) SHALL BE CLEANED BY REMOVING RUST, PLASTER, AND DIRT BY WIRE BRUSHING. GREASE, OIL, AND SIMILAR MATERIALS SHALL BE REMOVED BY WIPING WITH CLEAN RAGS AND SUITABLE SOLVENTS.
D. MOTOR, PUMPS, AND OTHER ITEMS WITH FACTORY FINISH SHALL BE REMOVED OF GREASE AND OIL AND LEAVE WITH ALL SURFACES CLEANED AND POLISHED.

3.06 ARRANGEMENT AND ALIGNMENT
A. ALL PIPING SHALL BE ARRANGED AND ALIGNED IN ACCORDANCE WITH THE DRAWINGS. ELEVATIONS AS GIVEN MUST BE HELD. FLOOR ELEVATIONS WHERE GIVEN ARE TO HIGH POINTS OF FLOOR. CONTRACTOR SHALL HOLD AS CLOSELY AS POSSIBLE. ALL DIMENSIONS ARE TO BE FIELD CHECKED FOR ACCURACY BEFORE PIPE IS FABRICATED.
B. INSTALL ALL PIPING STRAIGHT AND DIRECT AS POSSIBLE, GENERALLY FORMING RIGHT ANGLES WITH, OR RUNNING PARALLEL WITH, WALLS OR ADJACENT PIPING. ALL PIPING SHALL BE SPACED WITH REGARD TO ACCESS FOR RUNNING PLIERS AND TRUE.
C. RUN PIPING IN WALL CHASES, PIPE SHAFTS, HUNG CEILINGS, RECESSES, ETC., WHERE SAME ARE PROVIDED. DO NOT RUN PIPING IN FLOOR SLAB FILL UNLESS SPECIFICALLY SO NOTED ON DRAWINGS. PIPING SHALL NOT BE COVERED OR CLOSED UNTIL IT HAS BEEN INSPECTED.
D. DRAWINGS, IN GENERAL, ARE DIAGRAMMATIC. PIPING SHALL BE CHECKED IN THE FIELD BY THE CONTRACTOR BEFORE FINAL CONNECTIONS ARE FABRICATED. DRAWINGS FOR SANITARY AND STORM PIPING ARE DIAGRAMMATIC AND THE EXACT LOCATION OF THESE LINES SHALL BE DETERMINED BY THE CONTRACTOR FROM FIELD MEASUREMENTS AND WITH THE APPROVAL OF THE ACTUAL WORK AS CLOSELY AS POSSIBLE, WHEN CRECTED, SHALL FOLLOW THE GENERAL LOCATIONS SHOWN ON THE DRAWINGS AS FAR AS PRACTICABLE, IN COORDINATION WITH THE WORK OF ALL TRADES AND IN APPROVED AND CONVENIENT TO OPERATE, AND SHALL PROVIDE FOR PROPER EXPANSION AND DRAINAGE.
E. INSTALLATION OF PIPING SHALL BE COORDINATED WITH THE WORK OF ALL TRADES. BLOCKING BUILDING OFFSETS, JOIST FIXTURES, ETC. PIPING SHALL NOT INTERFERE WITH PROPER SIZING AND OPERATION OF EQUIPMENT OR STRUCTURE. PASSAGE OF PIPING THROUGH EQUIPMENT OR SPECIALTIES – UNIONS SHALL GENERALLY BE USED FOR PIPE SIZES 2" AND SMALLER IN MAKING FLANGES FOR PIPE SIZES 2-1/2" AND LARGER.

3.07 DIELECTRIC CONNECTIONS
A. PROVIDE DIELECTRIC FITTINGS BETWEEN FERROUS AND COPPER PIPING.

3.08 PIPE CLEARANCES
A. INSTALL PIPING TO PROVIDE MINIMUM CLEARANCE OF AT LEAST ONE INCH BETWEEN EXTERIOR PIPE INSULATIONS OR PIPING, FLANGES, FITTINGS, VALVES, ALLOWING FOR INSULATION, PIPE EXPANSION AND THE LIKE.

3.09 PIPING EXPANSION
A. SPECIAL ATTENTION SHALL BE GIVEN TO THE INSTALLATION OF HOT AND COLD LINES WHICH HAVE AN APPRECIABLE SPLITTAY BETWEEN HOT AND COLD. DO NOT RIGIDLY PIPES, STRUCTURAL MEMBERS AND THE LIKE WHEN THEY HEAT UP OR COOL.
B. INSTALL ANCHORS WHERE SHOWN ON THE DRAWINGS AND WHERE REQUIRED.
C. GUIDES ARE TO BE FURNISHED ON EACH SIDE OF ALL EXPANSION LOOPS, OFFSETS, SWING JOINTS AND WHEREVER REQUIRED TO PROPERLY GUIDE THE PIPE AS SHOWN ON THE DRAWINGS.
D. COLD SPRINGING WHERE REQUIRED SHALL BE DONE WITH ANCHORS, HANGERS AND SUPPORTS INSTALLED AS SPECIFIED.

3.10 LOCATION OF VALVES, ETC.
A. SYSTEM COMPONENTS WHICH REQUIRE OBSERVATION, OPERATION OR MAINTENANCE – SUCH AS VALVES, GAUGES, CONTROLS, STRAINERS, DRY POCKETS, CLEANOUTS, UNIONS AND FLANGES, ETC., SHALL BE LOCATED WHEREVER POSSIBLE AS TO BE READILY ACCESSIBLE. THEY SHALL NOT BE CONCEALED IN CHASES OR ABOVE CEILINGS WITHOUT PROVISION FOR ACCESS. VALVES WHICH REQUIRE FREQUENT OPERATION, OR WHICH MAY REQUIRE EMERGENCY OPERATION, AND WHICH ARE NOT ACCESSIBLE FROM NORMAL WORKING LEVEL, SHOULD BE INSTALLED WITH CHAIN OPERATORS AND EXTENSION WHEELS OR EXTENSION STEMS.
B. INSTALL ALL VALVES WITH STEMS IN EITHER AN UPRIGHT (PREFERRED) OR HORIZONTAL POSITION. CONTROL VALVES SHALL BE INSTALLED WITH TOP WORKS UPWARD UNLESS SPECIFICALLY SHOWN OTHERWISE ON DRAWINGS.
C. GLOBE VALVES SHOULD BE INSTALLED TO SEAL AGAINST THE DIRECTION OF FLOW.

3.11 DRAINAGE AND VENTING
A. WHERE LINES ARE PURPOSELY PITCHED FOR DRAINAGE OR VENTING, AN ACCURATE GRADE SHALL BE MAINTAINED. LINES SHALL BE SUPPORTED IN SUCH A MANNER AS TO PREVENT DEFLECTION THAT WOULD PREVENT DRAINAGE OR PROPER VENTING.

3.12 PIPE AND FITTINGS
A. ALL PIPE SIZES REFERRED TO IN THESE SECTIONS SHOULD BE INTERPRETED AS IPS (IRON PIPE SIZE) UNLESS SPECIFICALLY DESIGNATED OTHERWISE, SUCH AS "O.D." FOR TUBING.
B. FULL LENGTHS OF PIPE SHALL BE USED WHEREVER POSSIBLE. SHORT LENGTHS OF PIPE WITH COUPLINGS WILL NOT BE PERMITTED.
C. ALL PIPE SHALL BE CUT TO EXACT MEASUREMENT TO BE INSTALLED WITHOUT FORCING (SPRING) OR COLD SPRINGING AS SPECIFICALLY CALLED FOR). AFTER CUTTING, PIPES SHALL BE REAMED AND CLEANED TO ELIMINATE FOREIGN MATERIAL.
D. CUTTING OF PIPES FOR BENDING SHALL BE DONE BY MACHINE TO FACILITATE PIPING INSTALLATION WILL NOT BE PERMITTED.
E. WHERE THREADED PIPE IS REQUIRED BY THE MANUFACTURER IN ACCORDANCE WITH THE MARKING SYSTEM OF THE AMERICAN STANDARD, IT SHALL BE INSTALLED AS THIS SPECIFICATION MANUAL. STANDARD MARKING SYSTEM FOR VALVES, FITTINGS, FLANGES AND UNIONS SHALL CONSIST OF THE MANUFACTURER'S NAME OR TRADEMARK AND FITTINGS INDUSTRY.
F. MAKE ALL CHANGES IN SIZE AND DIRECTION OF PIPING WITH FITTINGS. DO NOT USE BENDS, MITER FITTINGS, FACE OR FLUSH BUSHINGS, STREET ELBOWS OR FIELD-FABRICATED REDUCERS.
G. CLOSE NIPPLES SHALL NOT BE PERMITTED. USE ONLY SHOULDER NIPPLES. SHOULDER NIPPLES SHALL BE THREADED FOR 1-1/2" AND LESS WITH 1-1/2" LENGTH OF FULL THREAD. PIPE NIPPLES HAVING SHOULDER LENGTH OF 1-1/2" OR GREATER SHALL BE OF SAME SCHEDULE AS PIPE.
H. UNLESS OTHERWISE SHOWN ON THE DRAWINGS, INSTALL ALL PIPE WITH FITTINGS AND VALVES FULL SIZE AS THE OPENINGS IN THE EQUIPMENT TO WHICH THEY CONNECT. IF A REDUCER MUST BE INSTALLED IMMEDIATELY CONNECTING THE EQUIPMENT, IT SHALL BE INSTALLED ABUTTING THE INLET AND/OR OUTLET OF THE PUMP OR OTHER EQUIPMENT.

3.13 WELDING FITTINGS
A. BUTT-WELDING FITTINGS SHALL BE MANUFACTURED ACCORDING TO ANSI STANDARD B16.9 (LATEST EDITION). MITERED ELBOWS AND NOTCH-FORMED FABRICATED REDUCERS ARE NOT PERMITTED. WHERE REMOVED WHILE INSTALLING.
B. MAKE ALL BRANCH CONNECTIONS WITH BRANCH OUTLET FITTINGS. ALL PIPE SHALL BE STEEL "WELDOLET" OR "THREADOLET" AS MANUFACTURED BY BONNEY FORGE. BRANCH PIPE IS TO BE NOT LESS THAN ONE-HALF THE SIZE OF THE RUN (NOMINAL SIZES).

3.14 REDUCING FITTINGS
A. USE FITTINGS INCLUDING REDUCERS OR FOR REDUCING COUPLINGS WHERE REQUIRED TO CONNECT TO EQUIPMENT AND VALVES.
B. WHERE ECCENTRIC REDUCERS ARE USED, THE FLAT SIDE SHOULD BE INSTALLED ON TOP FOR PUMP SUCTION AND ON BOTTOM FOR ALL OTHER LINES.

3.15 CONNECTIONS TO EQUIPMENT AND SPECIALITIES
A. PIPING SYSTEMS SHALL BE INSTALLED COMPLETE TO EQUIPMENT CONNECTIONS OR TERMINAL USE POINTS.
B. PIPING SHALL BE RUN CAREFULLY AND ACCURATELY TO MEET CONNECTIONS ON EQUIPMENT WITHOUT SPRINGING OR STRAIN. PIPING CONNECTIONS TO COILS, EQUIPMENT, CONTROL VALVES, PRESSURE REDUCING VALVES, STEAM TRAPS, ETC., AT ALL LOCATIONS AS SHOWN ON THE DRAWINGS, SHALL BE MADE UP FULLY AS REQUIRED TO DISCONNECT PIPING FROM EQUIPMENT AND APPARATUS. DISCONNECTIONS CONNECTIONS SHALL BE MADE WITH SCREWED UNIONS FOR PIPE SIZES 2" AND SMALLER AND WITH FLANGES FOR LARGER SIZES. VALVES SHALL BE LOCATED BETWEEN EQUIPMENT OR SPECIALTIES. UNIONS SHALL GENERALLY BE USED FOR PIPE SIZES 2" AND SMALLER IN MAKING FLANGES FOR PIPE SIZES 2-1/2" AND LARGER.

3.16 PIPE PENETRATIONS
A. ALL PIPE SIZES REFERRED TO IN THESE SECTIONS SHOULD BE INTERPRETED AS IPS (IRON PIPE SIZE) UNLESS SPECIFICALLY DESIGNATED OTHERWISE, SUCH AS "O.D." FOR TUBING.
B. FULL LENGTHS OF PIPE SHALL BE USED WHEREVER POSSIBLE. SHORT LENGTHS OF PIPE WITH COUPLINGS WILL NOT BE PERMITTED.
C. ALL PIPE SHALL BE CUT TO EXACT MEASUREMENT TO BE INSTALLED WITHOUT FORCING (SPRING) OR COLD SPRINGING AS SPECIFICALLY CALLED FOR). AFTER CUTTING, PIPES SHALL BE REAMED AND CLEANED TO ELIMINATE FOREIGN MATERIAL.
D. CUTTING OF PIPES FOR BENDING SHALL BE DONE BY MACHINE TO FACILITATE PIPING INSTALLATION WILL NOT BE PERMITTED.
E. WHERE THREADED PIPE IS REQUIRED BY THE MANUFACTURER IN ACCORDANCE WITH THE MARKING SYSTEM OF THE AMERICAN STANDARD, IT SHALL BE INSTALLED AS THIS SPECIFICATION MANUAL. STANDARD MARKING SYSTEM FOR VALVES, FITTINGS, FLANGES AND UNIONS SHALL CONSIST OF THE MANUFACTURER'S NAME OR TRADEMARK AND FITTINGS INDUSTRY.
F. MAKE ALL CHANGES IN SIZE AND DIRECTION OF PIPING WITH FITTINGS. DO NOT USE BENDS, MITER FITTINGS, FACE OR FLUSH BUSHINGS, STREET ELBOWS OR FIELD-FABRICATED REDUCERS.
G. CLOSE NIPPLES SHALL NOT BE PERMITTED. USE ONLY SHOULDER NIPPLES. SHOULDER NIPPLES SHALL BE THREADED FOR 1-1/2" AND LESS WITH 1-1/2" LENGTH OF FULL THREAD. PIPE NIPPLES HAVING SHOULDER LENGTH OF 1-1/2" OR GREATER SHALL BE OF SAME SCHEDULE