

GENERAL NOTES

- 1. COMPLY WITH THE INTERNATIONAL BUILDING CODE 2012 EDITION AND GEORGIA AMENDMENTS.
- 2. ALL CONSTRUCTION METHODS SHALL COMPLY WITH THE REQUIREMENTS OF CHAPTER 33 OF THE GEORGIA BUILDING CODE, "SAFEGUARDS DURING CONSTRUCTION OR DEMOLITION".
- 3. THE CONTRACTOR SHALL DO THE FOLLOWING:
 - A. VERIFY ALL EXISTING CONDITIONS, SUCH AS THE LOCATIONS OF EXISTING STRUCTURAL AND ARCHITECTURAL ELEMENTS AND DIMENSIONS OF EXISTING CONSTRUCTION DIMENSIONS SHOWN ARE PER INFORMATION PROVIDED BY THE ORIGINAL STRUCTURAL DRAWINGS OR ARE ASSUMED.
 - B. SUBMIT TO THE ENGINEER FOR REVIEW A WRITTEN REPORT INDICATING ACTUAL FIELD CONDITIONS WHICH MAY VARY FROM INFORMATION INDICATED ON THE DRAWINGS. ANY DISCREPANCIES SHALL BE REPORTED TO THE ENGINEER OF RECORD BEFORE PROCEEDING.
 - C. COORDINATE THE EXISTING STRUCTURE WITH THE NEW STRUCTURAL ELEMENTS PRIOR TO DEMOLITION, FABRICATION AND CONSTRUCTION. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ACCURATE COORDINATION OF THE ARCHITECTURAL, STRUCTURAL, HVAC, ELECTRICAL, PLUMBING AND FIRE PROTECTION DRAWINGS.
 - D. REQUEST CLARIFICATION REGARDING DISCREPANCIES FOUND IN THE CONSTRUCTION DOCUMENTS IN ANY CASE OF CONFLICT, BETWEEN THE NOTES, DETAILS, AND SPECIFICATIONS, THE MOST REQUIREMENTS SHALL GOVERN.
 - E. HIRE A GEOTECHNICAL PROFESSIONAL ENGINEER FOR THE DESIGN OF ALL SHORING, BRACING, UNDERPINNING, AND OTHER ELEMENTS USED TO SUPPORT THE STRUCTURE DURING CONSTRUCTION.
- 4. THE CONTRACTOR SHALL BE SOLELY RESPONSIBLE FOR MAINTAINING CONDITIONS OF PUBLIC AND WORKER SAFETY DURING EXECUTION OF THE WORK. THIS SHALL INCLUDE COMPLIANCE WITH ALL OSHA REGULATIONS, AND ALL STATE AND LOCAL LAWS WHICH MAY GOVERN THIS TYPE OF WORK.
- 5. SUBMIT TO ENGINEER TWO COPIES EACH OF MATERIAL SPECIFICATIONS, ERECTION AND DETAIL DRAWINGS, ETC., OF ALL STRUCTURAL MATERIALS AND CONNECTIONS SUFFICIENTLY IN ADVANCE OF CONSTRUCTION TO PERMIT ADEQUATE TIME FOR REVIEW (10 WORKING DAYS MIN.). ENGINEER TO MARK UP ONE COPY AND FORWARD TO ARCHITECT.
- 6. THE OWNER, THE ARCHITECT, AND THE STRUCTURAL ENGINEER ARE NOT RESPONSIBLE FOR ACCURACY OF THE EXISTING CONDITIONS INFORMATION EXISTING CONSTRUCTION AT AREAS WHERE NEW WORK IS NOT CONTEMPLATED AND NOT BE COMPLETELY SHOWN.
- 7. PATCH AND REPAIR EXISTING CONDITIONS DAMAGED DURING THE COURSE OF NEW CONSTRUCTION AT NO ADDITIONAL COST TO THE OWNER.

SPECIAL INSPECTION NOTES

- 1. THE FOLLOWING MATERIALS AND METHODS OF CONSTRUCTION SHALL BE SUBJECT TO "SPECIAL INSPECTION" IN ACCORDANCE WITH CHAPTER 17 OF THE INTERNATIONAL BUILDING CODE:
 - A. STEEL CONSTRUCTION (1705.2)
- 2. A SPECIAL INSPECTOR HIRED BY THE OWNER SHALL SUPERVISE THE TESTING AND INSPECTION OF THE ABOVE ITEMS. THE INSPECTOR SHALL HAVE QUALIFICATIONS IN ACCORDANCE WITH IBC.
- 3. THE CONTRACTOR SHALL PROVIDE WRITTEN NOTICE TO THE INSPECTOR FOR ALL ITEMS REQUIRING INSPECTION A MINIMUM OF 72 HOURS PRIOR TO COMMENCEMENT OF THAT PORTION OF WORK. FOR ON-GOING INSPECTIONS THE CONTRACTOR SHALL PROVIDE 24 HRS ADVANCE NOTICE BEFORE INSPECTION.
- 4. THE CONTRACTOR SHALL PROVIDE SAFE ACCESS AND MEANS TO ALLOW THE ABOVE TESTING AND/OR INSPECTION REQUIREMENTS TO BE COMPLETED IN A MANNER CONSISTENT WITH APPLICABLE OSHA, STATE, AND LOCAL JOB REQUIREMENTS. THE CONTRACTOR SHALL PROVIDE SCAFFOLDING, PERSONNEL HOISTS OR ANY OTHER EQUIPMENT NECESSARY TO ACCESS AREAS SUBJECT TO INSPECTIONS.
- 5. INSPECTION DOES NOT RELIEVE THE CONTRACTOR OF RESPONSIBILITY TO PROVIDE WORK IN ACCORDANCE WITH THE CONTRACT DOCUMENTS AND PROVIDE THE CONTRACTORS INDUSTRY BEST QUALITY CONTROL. THE INSPECTOR IS NOT RESPONSIBLE FOR PROVIDING "QUALITY CONTROL" SERVICES FOR THE CONTRACTOR.

STRUCTURAL STEEL NOTES

- 1. ALL DETAILING, FABRICATION AND ERECTION SHALL CONFORM TO AISC "SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS" AND AISC "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES", LATEST EDITIONS.
- 2. ALL BOLTING SHALL CONFORM TO THE RESEARCH COUNCIL ON STRUCTURAL CONNECTIONS "SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A325 OR A490 BOLTS", LATEST EDITION.
- 3. ALL WELDING SHALL CONFORM TO THE AWS CODE D1.1 "STRUCTURAL WELDING CODE - STEEL", LATEST EDITION.
- 4. THE FABRICATOR/ERECTOR SHALL SUBMIT TO THE ENGINEER OF RECORD, FOR REVIEW, ENGINEERED AND CHECKED DRAWINGS SHOWING SHOP FABRICATION DETAILS, FIELD ASSEMBLY DETAILS AND ERECTION DIAGRAMS FOR ALL STRUCTURAL STEEL. ERECTION DRAWINGS AND JOB STANDARDS DESCRIBING TYPICAL CONNECTION DETAILS AND CAPACITIES SHALL BE SUBMITTED AND APPROVED PRIOR TO THE START OF FIELD DETAILING.
- 5. UNLESS SPECIFICALLY SHOWN ON THE DRAWINGS, ALL CONNECTIONS SHALL BE DESIGNED AND DETAILED BY A GEORGIA STATE REGISTERED PROFESSIONAL ENGINEER HIRED BY THE FABRICATOR. CALCULATIONS SHALL BEAR THE SEAL AND SIGNATURE OF THIS ENGINEER. DETAILING SHALL BE PERFORMED USING NATIONAL ENGINEERING DESIGN AND STANDARD PRACTICES, PERFORMED IN ACCORDANCE WITH THE CONTRACT DOCUMENTS. THE CONNECTION DETAILS SHOWN ON DRAWINGS DO NOT INDICATE THE REQUIRED NUMBER OF BOLTS OR WELD SIZES, UNLESS SPECIFICALLY NOTED.
- 6. STEEL STRUCTURES AND MISCELLANEOUS STEEL SHALL BE DESIGNED AND DETAILED BY A GEORGIA STATE REGISTERED PROFESSIONAL ENGINEER HIRED BY THE CONTRACTOR. THE FABRICATOR/ERECTOR SHALL SUBMIT TO THE ENGINEER OF RECORD, FOR REVIEW, ENGINEERED AND CHECKED DRAWINGS SHOWING SHOP FABRICATION DETAILS, FIELD ASSEMBLY DETAILS, ERECTION DIAGRAMS, AND CALCULATIONS. ALL STEEL SHOP DRAWINGS AND DESIGN CALCULATIONS SHALL BEAR THE SEAL AND SIGNATURE OF THE CONTRACTOR'S ENGINEER.
- 7. ALL STRUCTURAL STEEL SHALL COMPLY WITH THE FOLLOWING UNLESS OTHERWISE NOTED:

WIDE FLANGES	ASTM A992 GR 50
SQUARE OR ROUND TUBE	ASTM A500-GR B
PIPS	ASTM A53, 17-35 KSI
ANGLE AND CHANNEL	ASTM A36
STAINLESS STEEL	ASTM A304 OR A316
ANCHOR BOLTS/RODS	ASTM F1554
HIGH STRENGTH BOLTS	ASTM A325 OR A490 (MIN. 3/4" DIA. UNF)
HARDENED WASHERS	ASTM F436
DIAPHRAGM WASHERS	ASTM F439
PLATE	ASTM A572 GR 50

STRUCTURAL STEEL NOTES (Continued)

- 8. THE FOLLOWING CONNECTIONS SHALL USE SUP-CRITICAL BOLTS:
 - BEAM-TO-COLUMN MOMENT CONNECTIONS
 - BEAM-TO-GIRDER MOMENT CONNECTIONS
 - WEB SHEAR CONNECTIONS TO MOMENT CONNECTED BEAMS
 - BOLTED BRAC CONNECTIONS
 - BOLTED COLUMN SPLICES
 - BOLTED BEAM SPLICES
- 9. ALL OTHER CONNECTIONS SHALL BE SIMPLE SHEAR CONNECTIONS UTILIZING FULLY PRETENSIONED HIGH STRENGTH BOLTS IN BEARING-TYPE CONNECTIONS WITH THREADS INCLUDED IN THE SHEAR PLANE, UNLESS NOTED OTHERWISE.
- 10. ALL BOLTS IN SUP CRITICAL CONNECTIONS SHALL UTILIZE DIRECT TENSION INDICATOR WASHERS AND HARDENED WASHERS. DIRECT TENSION INDICATOR WASHERS SHALL COMPLY WITH ASTM A307 AND BE AS MANUFACTURED BY TURNBULL ILL. INSTALL PER ROSS AND MANUFACTURER'S RECOMMENDATIONS.
- 11. FOR PRETENSIONED AND SUP CRITICAL JOINTS, PERFORM PRE-INSTALLATION VERIFICATION WITH A TENSION CALIBRATOR (SLOW-GO-MUHELM) AS REQUIRED BY ROSS SECTION 7.
- 12. MINIMUM SHEAR CONNECTION CAPACITY SHALL BE AS SHOWN BELOW, UNLESS NOTED OTHERWISE. THE MINIMUM NUMBER OF BOLTS PER CONNECTION SHALL BE TWO (2):

MINIMUM SHEAR CAPACITIES (SERVICE LOAD)
W8 8 KIPS W27 70 KIPS
W10 8 KIPS W24 70 KIPS
W12 8 KIPS W27 50 KIPS
W16 10 KIPS W30 110 KIPS
W18 15 KIPS W33 130 KIPS
W24 25 KIPS W40 180 KIPS
W30 35 KIPS W44 210 KIPS
W36 45 KIPS W50 210 KIPS
W48 60 KIPS

- 13. DESIGN CHANNEL AND TUBE MEMBERS FOR THE SAME LOAD AS THE SAME DEPTH OF W SHAPES. BEAM REACTIONS EXCEEDING THE ABOVE MINIMUM SHEAR CAPACITIES ARE NOTED ON THE DRAWINGS AND BOLTED WELDED AT EACH END OF THE BEAM. DESIGN CONNECTIONS FOR AXIAL FORCES ARE SHOWN IN SECTION 1. CONNECTION FORCES GIVEN ON PLAN ARE UNFACTORED AND IN KIPS. THE CONNECTION PATTERN SHALL ENGAGE AT LEAST 1/4 THE DEPTH OF BEAM.
- 14. MOMENT CONNECTION SPLICES SHALL DEVELOP THE FULL PLASTIC BONDING CAPACITY OF THE BEAM. 1/4 PL/2X/OMEGA AND SHALL HAVE A SHEAR CAPACITY PER STEEL NOTE UNLESS NOTED OTHERWISE.
- 15. MOMENT CONNECTIONS SHALL DEVELOP THE FULL PLASTIC BONDING CAPACITY OF THE BEAM - FT * Zx/Dx AND SHALL HAVE A SHEAR CAPACITY OF 2M * Zx/(2X/Dx) PLUS THE SHEAR CAPACITY REQUIRED PER STEEL NOTE UNLESS NOTED OTHERWISE.
- 16. ALL BRAC CONNECTIONS SHALL DEVELOP THE FULL TENSION CAPACITY OF THE MEMBER = Pw/L UNO.
- 17. ALL WELDING SHALL BE PERFORMED BY GEORGIA LICENSED WELDERS.
- 18. MINIMUM FILLET WELD SIZES SHALL COMPLY WITH THE AISC, BUT SHALL NOT BE LESS THAN 1/4 INCH UNLESS NOTED OTHERWISE.
- 19. ALL FIELD WELDING ELECTRODES SHALL BE E70XX LOW HYDROGEN, SHOP WELDING ELECTRODES SHALL BE E70XX LOW HYDROGEN OR E7018-B GRADE 3. ALL FILLER METAL SHALL HAVE A MINIMUM CARBON CONTENT OF 0.025%, MAXIMUM PHOSPHORUS OF 0.015%, AND MAXIMUM SULFUR OF 0.005%.
- 20. SHOP AND FIELD TESTING OF WELDS AND BOLTS SHALL BE AS FOLLOWS:
 - A. ALL WELDS SHALL BE VISUALLY INSPECTED. 10% AT RANDOM SHALL BE MEASURED.
 - B. FILLET WELDS FOR BEAM AND GIRDER SHEAR CONNECTION PLATES (3% AT RANDOM) SHALL BE CHECKED BY MAGNETIC PARTICLE FOR FINAL PASS ONLY.
 - C. ULTRASONICALLY TEST 100% OF ALL FULL PENETRATION WELDS.
 - D. CHECK ALL PRETENSIONED BOLTS BY EITHER THE 1/2 METHOD OR BY CALIBRATED TORQUE WRENCH IN EACH SHEAR CONNECTION, CHECK 100% OF BOLTS WHEN USING 1/2 METHOD AND 20% OF BOLTS WITH OTHER METHOD FOR EACH SHEAR CONNECTION, BUT NOT LESS THAN TWO (2) BOLTS PER CONNECTION.
 - E. CHECK ALL SUP CRITICAL BOLTS WITH THE "DIRECT TENSION INDICATOR" METHOD. ALL BOLTS SHALL BE VISUALLY INSPECTED, MEASURED WITH RETELER GAUGES AT LEAST 15 PERCENT OF BOLTS IN EACH CONNECTION, BUT NOT LESS THAN TWO BOLTS PER CONNECTION.
 - F. THE OWNER'S SPECIAL INSPECTOR OR TESTING AGENCY SHALL PERFORM ALL SHOP AND FIELD INSPECTION AND TESTING AS OUTLINED ABOVE.

- 21. FABRICATE SIMPLY SUPPORTED BEAMS WITH NATURAL CAMBER UP. FABRICATE CANTILEVER BEAMS WITH NATURAL CAMBER DOWN, UNLESS NOTED OTHERWISE.
- 22. GAS OR ARC CUTTING OF NEW OR EXISTING STRUCTURES IS NOT ALLOWED. GAS OR ARC CUTTING TO ENLARGE EXISTING OR NEW BOLT HOLES IS NOT ALLOWED. GAS OR ARC CUTTING TO CREATE NEW HOLES IN EXISTING OR NEW STEEL IS NOT ALLOWED.
- 23. FIELD FABRICATED BEAM SPLICES AND FIELD CUTTING OF STRUCTURAL STEEL MEMBERS ARE NOT ALLOWED WITHOUT PRIOR APPROVAL OF THE ENGINEER.
- 24. ALL NEW HOLES IN EXISTING AND NEW STEEL SHALL BE DRILLED.
- 25. ALL NEW BEAMS INSTALLED ADJACENT TO PROPOSED FLOOR OPENINGS THROUGH THE EXISTING FLOOR CONSTRUCTION SHALL BE ERECTED, SHIMMED AND DRY PACKED WHERE REQUIRED, PRIOR TO THE CUTTING OF EXISTING FLOOR CONSTRUCTION.
- 26. ALL STEEL EXPOSED TO WEATHER OR AS INDICATED SHALL BE HOT DIP GALVANIZED PER ASTM A153, 2 OZ PER SQ. FOOT MINIMUM DEPOSITION, INCLUDING DRAINAGES, STEEL LINTELS, SHEET METALS, LINTIL HANDERS, AND ALL OTHER STEEL FRAMING OUTSIDE THE BUILDING ENVELOPE.
- 27. PROVIDE 3-COAT INEPCO PAINT SYSTEM (OR APPROVED EQUAL) FOR EXTERIOR STEEL OR AS NOTED AS FOLLOWS:

PRIME COAT:	90-97 INEPCO-ZINC
INTERMEDIATE COAT:	27 (2) INEPCO OR 99P EPOXYLINE II, 4-8 MILS DFT
FINISH COAT:	75 ENDEAVOR-SHELD AT 2-3 MILS DFT

COLOR OF FINISH COAT TO BE SELECTED BY ARCHITECT/OWNER.

- 28. STEEL PROTECTED FROM WEATHER IN THE FINISHED STRUCTURE, OR WHERE INDICATED, SHALL BE PRIMED UNLESS NOTED OTHERWISE BY ARCHITECT.
- 29. STRUCTURAL STEEL TO BE FIREPROOFED SHALL NOT BE PAINTED, AND SHALL BE CLEANED OF ALL RUST, LOOSE MILL SCALE, AND OTHER FOREIGN MATERIALS PRIOR TO FIREPROOFING APPLICATION.
- 30. FIREPROOF ALL NEW STRUCTURAL STEEL AND ANY EXISTING STRUCTURAL STEEL EXPOSED DURING THE WORK AS REQUIRED TO MAINTAIN HOURLY RATINGS, UNLESS NOTED OTHERWISE. CONSULT WITH ARCHITECT REGARDING REQUIRED RATINGS AND FIREPROOFING.
- 31. ALL STEEL THAT REMAINS EXPOSED TO VIEW IN THE FINISHED STRUCTURE SHALL CONFORM TO THE REQUIREMENTS OF ARCHITECTURALLY EXPOSED STRUCTURAL STEEL (AESS), UNLESS NOTED OTHERWISE.

METAL JOIST NOTES

- 1. REFER TO FLOOR PLANS FOR METAL JOIST DIMENSIONS.
- 2. COMPLY WITH MANUFACTURER'S REQUIREMENTS FOR THE INSTALLATION AND FASTENING OF METAL FRAMING.
- 3. THE FLOOR ASSEMBLY SHALL BE "PLY-GEM" AND RATED SYSTEM AS DEFINED BY U.S. ARCHITECTURAL PRODUCTS INSTITUTE. COMPLY WITH MANUFACTURER'S REQUIREMENTS FOR MATERIALS AND CONSTRUCTION.
- 4. JOIST PANELS SHALL BE 3'-0" SPACING.
- 5. PANELS SHALL BE SUPPORTED TO SUPPORT JOISTS WITH #4 X 1/2" FLAT RIBBED BEAMER NON-CORRODING TO THE JOISTS AT A MAXIMUM OF 12 INCHES ON CENTER. HEADS OF FASTENERS SHALL BE FLUSH WITH THE PANEL SURFACE, AND LOCATED AT A MINIMUM OF 2 INCHES FROM JOIST CENTER. PLACE A 2" BEAD OF CONCRETE OR GYPSUM CONCRETE ON TOP OF JOIST FLANGES PRIOR TO MECHANICAL FASTENING OF THE PLY-GEM PANELS TO THE JOISTS. FASTEN THE PANELS TO THE JOISTS WHILE THE ADHESIVE IS STILL IN THE PLACEMENT.
- 6. JOIST-GEM PANEL JOISTS SHALL BE SUPPORTED BY THE FRAMING SYSTEM OR THE 1-SPINE.
- 7. ALL ACCESSORY STEEL SHALL BE 16 GAUGE. ALL JOISTS AND ACCESSORY STEEL SHALL HAVE A MINIMUM G-60 COATING.
- 8. PROVIDE 3 LINES OF BOLT BRIDGING FOR 3 FEET EACH END WITH CONTINUOUS STRAP BRIDGING OF NOT 18 GAUGE BETWEEN AT THREE POINTS OF JOIST SPAN.
- 9. ALL STEEL JOISTS AND ACCESSORIES SHALL COMPLY WITH ASTM A498 - STANDARD SPECIFICATION FOR STEEL SHEET, ZINC-COATED (GALVANIZED) BY THE HOT-DIP PROCESS. STRUCTURAL (PHYSICAL) QUALITY - COMPLY WITH ALL OTHER APPLICABLE ASTM STANDARDS. ALL JOISTS AND ACCESSORIES 16 GAUGE OR HEAVIER SHALL BE FORMED STEEL WITH A YIELD OF 50 KSI AND AS SET FORTH IN SECTION 1.2 OF THE AISC "SPECIFICATION FOR THE DESIGN OF COLD-FORMED STEEL STRUCTURAL MEMBERS". THE MANUFACTURER MUST CERTIFY THAT THE MATERIALS CONFORM TO THE APPROPRIATE REQUIREMENTS.
- 10. CUTTING OF STEEL FRAMING MEMBERS MAY BE ACCOMPLISHED WITH A SAW OR SHEAR. TORCH CUTTING IS NOT PERMITTED.
- 11. PROVIDE WEB STIFFENERS AT ALL JOISTS AT INTERIOR STUD BEARING WALLS.
- 12. PROVIDE JOIST HANGERS WITH THE MINIMUM RATED CAPACITY AS INDICATED ON THE DRAWINGS.
- 13. THE PARALLEL JOISTS TO EXTERIOR WALL WITH 1/2 INCH EXPANSION BOLTS AT 4 FEET MAXIMUM ON CENTER TO MASSARY WALL. SHOOT 2 BOLTS SHD. ALL ROUND AT EACH FLOOR BOTH AT PARALLEL AND PERPENDICULAR JOISTS. PERPENDICULAR JOISTS SHALL BE FULLY WETTERED IN PLACE.
- 14. COORDINATE ALL FLOOR AND ROOF OPENINGS WITH THE ARCHITECTURAL, MECHANICAL, AND PLUMBING DRAWINGS. PROVIDE THE STOPPING AS REQUIRED.
- 15. PROVIDE ADDITIONAL JOISTS UNDER PARALLEL PARTITIONS WHERE THE PARTITION LENGTH EXCEEDS 1/2 OF THE JOIST SPAN.
- 16. END BLOCKING SHALL BE PROVIDED WHERE JOIST ENDS ARE NOT OTHERWISE RESTRAINED FROM ROTATION.
- 17. BEARING OF JOISTS SHALL BE 2 INCHES MINIMUM AT ENDS AND 3/8 INCHES MINIMUM AT INTERMEDIATE SUPPORTS UNLESS NOTED OTHERWISE ON THE DRAWINGS.
- 18. EACH JOIST SHALL BE ATTACHED TO, OR RESTRAINED AT, THEIR SUPPORT TO PREVENT LATERAL MOVEMENT OF THE BOTTOM FLANGE.

COLD-FORMED STEEL NOTES

- 1. ALL WORK SHALL MEET THE REQUIREMENTS OF THE FOLLOWING STANDARDS:
 - A. AMERICAN IRON AND STEEL INSTITUTE (AISI) DESIGN OF COLD-FORMED STEEL STRUCTURAL MEMBERS
 - B. AMERICAN WELDING SOCIETY (AWS) D1.1 AND D1.3 SPECIFICATION FOR WELDING SHEET STEEL IN STRUCTURE.
 - C. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)
- 2. ALL STUD AND TRACK MATERIAL TO CONFORM TO THE FOLLOWING:
 - A. 16GA. AND HEAVIER: 50 KSI MIN. YIELD, 60 KSI MIN. TENSILE STRENGTH ASTM A1033 STRUCTURAL GRADE 50 TYPE H (57KSI)
 - B. 18 GA. AND LIGHTER: 33 KSI MIN. YIELD, 45 KSI MIN. TENSILE STRENGTH ASTM A1033 STRUCTURAL GRADE 33 TYPE H (51KSI)TYPICAL STUDS SIZES USED ARE AS FOLLOWS (I.D.O. ON PLANS):

362142-54
502252-54
600112-54
600202-54
1200282-54
1200182-54
- 3. MISCELLANEOUS STEEL TO CONFORM TO THE FOLLOWING:
 - A. 20GA. - 18GA. 55 KSI MIN. YIELD, 65 KSI MIN. TENSILE
 - B. 19GA. - 10GA. 50 KSI MIN. YIELD, 60 KSI MIN. TENSILE
 - C. 21ST AND HEAVIER ASTM A36
- 4. ALL WELDING TO BE PERFORMED BY CERTIFIED LIGHT GAUGE WELDERS CERTIFIED FOR ALL APPROPRIATE DIRECTION COMPLYING WITH AWS D1.3:
 - WELDING JOISTS TO CONFORM TO THE FOLLOWING:
 - A. 16GA. AND LIGHTER: E70XX OR E7018-X
 - B. 18GA. AND HEAVIER: E70XX OR E8013
 - C. 1/2" GAUGE TO STRUCT. STL E70XX LOW HYDROGEN
 - WELDING WIRE FOR FRAM TO CONFORM TO THE FOLLOWING:
 - A. 16GA. AND LIGHTER: E70XX OR E7018-X
 - B. 18GA. AND HEAVIER: E70XX OR E8013
 - C. 1/2" GAUGE TO STRUCT. STL E70XX LOW HYDROGEN (EXCLUDES -2, -3, -10, -13, -14X AND -20 SURFACES)
- 5. NOMINAL WELD SIZES FOR WELDING LIGHT GAUGE MATERIAL SHALL BE AS FOLLOWS:

A. 20 GA	1/8"
B. 19GA.	3/32"
C. 18 GA. AND HEAVIER	1/8"
- 6. ALL FRAMING COMPONENTS SHALL BE CUT SQUARELY OR ON AN ANGLE SUCH AS BRACING TO SQUARELY FIT AGAINST ADJUTING MEMBERS. MEMBERS SHALL BE HELD FIRMLY IN POSITION UNTIL PROPERLY FASTENED.
- 7. ALL STUDS SHALL BE ATTACHED BY WELDING UNLESS NOTED OTHERWISE. WELD TYPING OF FRAMING COMPONENTS IS NOT PERMITTED.
- 8. SPLICES IN TOP TRACK ARE REQUIRED WHERE TOP TRACK IS NOT ATTACHED TO A COMMON CONTINUING STRUCTURAL MEMBER AND SHALL BE ACCOMPLISHED WITH A NESTED STUD OF THE SAME GAUGE AS TRACK WITH A 1" LENGTH AND 1/4" END GAPS. EACH TRACK LINK ON STUDS 1/2" OR GREATER.
- 9. BUTT WELDS OR SPLICES SHALL BE USED AT ALL JOINTS IN TRACK SPLICES IN AXIAL LOAD STUDS OR BRACES ARE NOT PERMITTED. ALL WELDS SHALL BE FULL BEUT, OR SCAM WELDS WHERE STUDS ARE RATHER THROUGH BY WELDING, PROVIDE SATURABLE SIGHT PLATE OF THE SAME GAUGE.
- 10. ALL CALCULATED STUD PROPERTIES PER AISI SPECIFICATION ARE BASED ON THE FOLLOWING THICKNESS:

A. 10GA. (18 MIL)	0.1245"
B. 12GA. (17 MIL)	0.1077"
C. 14GA. (16 MIL)	0.0927"
D. 16GA. (14 MIL)	0.0686"
E. 18GA. (13 MIL)	0.0491"
F. 20GA. (13 MIL)	0.0346"
- 11. LATERAL BRACING FOR STEEL STUDS IS REQUIRED WITH WALL BOARD. INSTALLED IN ACCORD WITH UNIFORM BUILDING CODE REQUIREMENTS DOES NOT CONSTITUTE FULL HEIGHT ON BOTH SIDES. BRACING SHALL BE INSTALLED IN ACCORD WITH MANUFACTURER'S RECOMMENDATIONS AND RELATED DETAILS.
- 12. TRACK SHALL BE UNPUNCHED WITH GAUGE TO MATCH STUD FRAMING UNLESS NOTED OTHERWISE.
- 13. UTILITY PUNCH HOLES IN STUDS SHALL BE LOCATED AWAY FROM CONNECTIONS.
- 14. WALL STUD BRIDGING SHALL BE INSTALLED IN A MANNER TO PROVIDE RESISTANCE TO BOTH WIND AND BEARING AND ROTATION. BRIDGING SHALL BE EQUALLY SPACED AS PER SPECIFICATIONS.
- 15. AXIAL LOAD BEARING STUDS MUST BE FULLY SEATED INTO THE TRACKS WITH 1/16" MINIMUM GAP BETWEEN THE STUDS AND THE WEBS.
- 16. OPENINGS IN STUD WEBS GREATER THAN STANDARD ALLOWANCES BY THE MANUFACTURER ARE PROHIBITED UNLESS SPECIFICALLY ALLOWED.
- 17. ALL EXTERIOR STEEL STUDS SHALL BE MANUFACTURED BY AN AISI MEMBER AND CONFORM TO ICC REPORT ESR-1181 OR APPROVED EQUAL.
- 18. LOW VELOCITY FASTENERS (SHORTENERS) CALLED DUSTON PLAN SHALL BE DUSTON BRAND. INSTALLATION OF THE STRUT SYSTEM IN ACCORDANCE WITH THE REQUIREMENTS OF THE MANUFACTURER'S LOW VELOCITY FASTENERS SHALL BE 0.145" DIAMETER. MINIMUM EMBEDMENT SHALL BE 10 TIMES THE DIAMETER.
- 19. SCREWS SHALL BE DRIVEN TO SEVERAL DEPTHS TO BE INSTALLED IN ACCORD WITH BUILDING DEPARTMENT. SCREWS SHALL BE SUFFICIENT LENGTH TO ENSURE PENETRATION INTO STEEL STUD. USE 1/2" FULL DIAMETER HEADS.

UNSTRUCTURED NOTES

- 1. DESIGN OF THE UNSTRUCTURED FRAMING SYSTEM (AND ALL CONNECTIONS TO THE BASE BUILDING) TO BE BY CONTRACTOR SUBMIT SHED AND SEALED COLD-FORMED METAL FRAMING SHOP DRAWINGS AND CALCULATIONS BY A PROFESSIONAL ENGINEER LICENSED IN THE STATE OF GEORGIA.
- 2. PROVIDE ALL UNSTRUCTURED METAL FRAMING MATERIAL, FITTINGS AND RELATED ACCESSORIES (STRUT SYSTEM) AS INDICATED ON THE CONTRACT DRAWINGS.
- 3. PROVIDE ALL LABOR, SUPERVISION, ENGINEERING, AND FABRICATION REQUIRED FOR INSTALLATION OF THE STRUT SYSTEM IN ACCORDANCE WITH THE CONTRACT DRAWINGS AND AS SPECIFIED HEREIN.
- 4. THE MANUFACTURER SHALL NOT HAVE HAD LESS THAN 10 YEARS' EXPERIENCE IN MANUFACTURING STRUT SYSTEMS AND MUST CERTIFY IN WRITING ALL COMPONENTS SUPPLIED HAVE BEEN PRODUCED IN ACCORDANCE WITH AN ESTABLISHED QUALITY ASSURANCE PROGRAM.
- 5. INSTALLER MUST BE A UNLICENSED TRAINED MANUFACTURER'S AUTHORIZED REPRESENTATIVE/INSTALLER WITH NOT LESS THAN 5 YEARS' EXPERIENCE IN THE INSTALLATION OF STRUT SYSTEMS OF THIS SIZE AND CONFORMATION.
- 6. ALL STRUT SYSTEM COMPONENTS MUST BE SUPPLIED BY A SINGLE MANUFACTURER.
- 7. WORK SHALL MEET THE REQUIREMENTS OF THE FOLLOWING STANDARDS: FEDERAL, STATE AND LOCAL CODES, AMERICAN IRON AND STEEL INSTITUTE (AISI) SPECIFICATION FOR THE DESIGN OF COLD-FORMED STEEL STRUCTURAL MEMBERS LATEST EDITION, AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM).
- 8. DESIGN OF METAL FRAMING SYSTEM (AND ALL CONNECTIONS TO THE BASE BUILDING) TO BE BY THE CONTRACTOR. SUBMIT STRUCTURAL CALCULATIONS FOR APPROVAL BY THE PROJECT ENGINEER.
- 9. SUBMIT ALL SHOP/ASSEMBLY DRAWINGS NECESSARY TO COMPLETELY INSTALL THE STRUT SYSTEM IN COMPLIANCE WITH THE CONTRACT DRAWINGS. SUBMIT ALL PERTINENT MANUFACTURER'S PUBLISHED DATA.
- 10. ALL STRUT SYSTEM COMPONENTS SHALL BE AS MANUFACTURED BY UNLICENSED REPRESENTATIVE OR APPROVED EQUAL AS DETERMINED BY THE ARCHITECT OR ENGINEER OF RECORD.
- 11. ALL CHANNEL MEMBERS SHALL BE FABRICATED FROM STRUCTURAL GRADE OF NOT 18 GAUGE BEARING TO ONE OF THE FOLLOWING ASTM SPECIFICATIONS: A 1011 S5 OR S3. A 603 GR S3.
- 12. ALL FITTINGS SHALL BE FABRICATED FROM STEEL CONFORMING TO ONE OF THE FOLLOWING ASTM SPECIFICATIONS: A 575, A 578, A 579, A 580 OR A 635.

Order Plans

