SECTION 23 05 01 - GENERAL HVAC PROVISIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. DRAWINGS AND GENERAL PROVISIONS OF THE CONTRACT, INCLUDING GENERAL AND SUPPLEMENTARY CONDITIONS AND DIVISION 01 SPECIFICATION SECTIONS, APPLY TO THIS SECTION.

1.2 SUMMARY

A. THIS SECTION INCLUDES SPECIFYING THE GENERAL REQUIREMENTS FOR EXECUTION OF THAT PORTION OF THE WORK DEFINED IN DIVISION 23 OF THESE SPECIFICATIONS AND AS INDICATED ON THE DRAWINGS.

B. DIVISION OF WORK: IN ACCORDANCE WITH THE GENERAL CONDITIONS, CONTRACTOR IS RESPONSIBLE FOR DIVIDING THE WORK AMONG THE SUBCONTRACTORS AND SUPPLIERS AND FOR DELINEATING THE WORK TO BE PERFORMED BY SPECIFIC TRADES. THE FOLLOWING ARE SUGGESTIONS AS TO HOW THE WORK MAY BE DIVIDED. THIS IS NOT A COMPLETE LIST OF ALL THE WORK:
1. GENERAL CONTRACTOR:
   a. INSTALL ACCESS DOORS.
   b. PROVIDE CONCRETE HOUSEKEEPING PADS FOR MECHANICAL EQUIPMENT.
   c. CUTTING AND PATCHING OF WALLS, CEILINGS, AND FLOORS.
   d. PROVIDE ACCESS DOORS IN WALLS AND CEILINGS FOR ACCESS TO MECHANICAL EQUIPMENT.
2. MECHANICAL SUBCONTRACTOR:
   a. ROOF FRAMING: RESPONSIBILITY FOR CUTTING AND PATCHING OF WALLS, CEILINGS, AND FLOORS FOR DIVISION 23 WORK.
   b. FURNISH LOCATION, SIZE AND QUANTITY OF OPENINGS TO CONTRACTOR BEFORE CONSTRUCTION OF NEW WALLS, CEILINGS, AND FLOORS.
   c. PROVIDE MISCELLANEOUS STRUCTURAL STEEL REQUIRED IN CONNECTION WITH SUPPORT OF THE WORK OF DIVISION 23.
   d. PERFORM FINAL CLEANING OF MECHANICAL SYSTEMS AND EQUIPMENT.

1.3 REFERENCES

A. EXCEPT AS HEREIN SPECIFIED OR AS INDICATED ON THE DRAWINGS, THE WORK OF DIVISION 23 SHALL COMPLY WITH THE FOLLOWING:
1. ASME - AMERICAN SOCIETY OF MECHANICAL ENGINEERS:
   a. B31.1 - POWER PIPING.
   b. B31.9 - BUILDING SERVICES PIPING.
2. ASTM: ASTE - STRUCTURAL BOLTS, STEEL, HEAT TREATED, 120/100 KSI MINIMUM TENSILE STRENGTH.

1.4 DESIGN AND PERFORMANCE REQUIREMENTS

A. CONSTRUCTION DETAILS, COMPONENTS, ACCESSORIES, SIZES AND MODEL NUMBERS INDICATED ON THE DRAWINGS OR IN THESE SPECIFICATIONS ARE USED TO INDICATE MINIMUM LEVELS OF QUALITY AND COORDINATION REQUIREMENTS.

B. EQUIPMENT SUPPLIED, WHETHER AS SCHEDULED OR SELECTED FROM LIST OF ACCEPTABLE MANUFACTURERS, MUST MEET MINIMUM REQUIREMENTS LISTED IN SPECIFICATIONS OR ON DRAWINGS, BE COMPATIBLE WITH FACILITY AND INTENDED USE, AND MEET REQUIREMENTS FOR A FUNCTIONAL SYSTEM.

C. DRAWINGS:
1. ARE DIAGRAMMATIC AND INDICATE GENERAL ARRANGEMENT OF SYSTEMS AND WORK INCLUDED.
2. DO NOT NECESSARILY INDICATE EVERY REQUIRED VALVE, FITTING, TRAP, THERMOMETER, GAUGE, DUCT, ELBOW, TRANSITION, TURNING VANE, MOUNTING SUPPORT AND ACCESS PANEL.
3. SHALL NOT BE SCALED FOR MEASUREMENT OR INSTALLATION LOCATION
   a. SHALL NOT SERVE AS SHOP DRAWINGS.

D. SCHEDULES SHALL NOT BE USED TO:
1. SERVE AS FINAL, DEFINITIVE QUANTITY REQUIREMENTS. CONTRACTOR SHALL MAKE OWN TAKE AS INDICATED ON DRAWINGS.
2. DETERMINE PROPER TYPE OR MODEL WITH ARRANGEMENT, MOUNTING AND ACCESSORIES APPLICABLE.

E. COORDINATE INSTALLATION WORK OF DIVISION 23 WITH WORK OF OTHER TRADES TO PROVIDE A COMPLETE AND FUNCTIONAL SYSTEM. GENERALLY, THE LOCATION OF DUCTWORK, SANITARY, STORM AND VENT PIPING TAKE PRECEDENCE OVER FIRE PROTECTION AND HVAC PIPING, ELECTRICAL CONDUIT AND CABLE TRAYS.

1.5 SUBMITTALS

A. SUBMIT PRE TEST AND BALANCE CHECKLIST AND MECHANICAL SYSTEMS TAB REPORT IN ACCORDANCE WITH DIVISION 01 SECTION "SUBMITTAL PROCEDURES".

B. SUBMIT PRE TEST AND BALANCE CHECKLIST AT LEAST 2 WEEKS PRIOR TO SCHEDULED START OF TAB WORK AS SCHEDULED BY CONTRACTOR AND APPROVED BY OWNER.

C. PRELIMINARY TAB SUBMITTAL:
1. WEEK TO FINAL INSPECTION
2. 3 COPIES TO ENGINEER.

3. 3 COPIES TO MECHANICAL COMMISSIONING AUTHORITY, AS SOON AS POSSIBLE AFTER BALANCING WORK TO FACILITATE SPOT CHECKING.

D. FINAL SUBMITTAL: 8 COPIES TO ENGINEER, IE. THE TAB REPORT SHALL INCLUDE, BUT NOT NECESSARILY BE LIMITED TO, THE FOLLOWING GENERAL ITEMS:
1. SUMMARY SUBMITTAL REGARDING PROBLEMS;
2. INITIAL, INTERIM AND FINAL PERFORMANCE TEST DATA.
3. DESIGNATION OF TEST INSTRUMENTS AND EQUIPMENT USED.
4. SYSTEMS DRAWINGS AND/OR SCHEMATICS CLEARLY MARKED TO IDENTIFY LOCATION OF EQUIPMENT TESTED. DUCT TRAVERSE LOCATIONS, LOCATION OF SYSTEMS STATIC PRESSURE SENSOR, ETC.
5. SYSTEMS PERFORMANCE DATA SHEETS SHALL INCLUDE DESIGN CONDITIONS, INSTALLED EQUIPMENT INFORMATION, AND FIELD TEST DATA FOR:
   a. AIR SYSTEMS:
      - DESIGN CONDITIONS:
        1. FAN CAPACITY
        2. SYSTEM TOTAL STATIC PRESSURE DROPS AND PROFILES OF ALL AIR HANDLING SYSTEMS, INCLUDING FILTERS, COILS, ETC.
        3. MOTOR HORSEPOWERS AND DESIGN AMPS HORSEPOWERS.
        4. FAN SPEEDS.
        5. FAN CURVES OR FAN RATING TABLES SHOWING DESIGN CONDITIONS.
      - INSTALLED EQUIPMENT:
        1. EQUIPMENT MANUFACTURER.
        2. EQUIPMENT MODEL NUMBERS, SIZES, TYPES, ETC
        3. MOTOR TYPES, SIZES AND CHARACTERISTICS.
        4. HEATER AND STRAINER TYPES, SIZES AND CHARACTERISTICS.
        5. DRIVE TYPES, SIZES AND SPEED RANGE.
      - EQUIPMENT MATCHED BY DIFFERENT FROM DESIGN.
      - IDENTIFICATION OF ALL TERMINAL DEVICES, INCLUDING OUTLETS.
      - LOCATION OF ALL SENSOR CONTROL DEVICES.
      - FIELD TEST DATA - INITIAL AND FINAL TEST READINGS FOR:
        1. AIR QUANTITIES.
        2. STATIC PRESSURES THROUGH UNITS AND LIMIT COMPONENTS.
        3. EQUIPMENT SPEEDS.
        4. MOTOR OPERATING VOLTAGES AND AMPERAGES.
        5. BRAKE HORSEPOWER.
        6. OPERATING POINTS PLOTTED ON FAN CURVES OR FAN RATING TABLES.
        7. SYSTEM SCHEMATIC AND NOTES INCLUDING STATIC PRESSURE, ETC. SYSTEM STATIC PRESSURE SENSOR VALVE, ETC.
        8. AIRFLOW AND HYDRONIC PERFORMANCE PLOTTED ON FAN CURVES OR FAN RATING TABLES.
        9. IDENTIFY EACH OUTLET OR BALANCING DEVICE WITH FINAL SIZE AND FINAL SETTING.
        10. RECORD AND FIELD MARK ALL FINAL DATA ON FAN CONTROL DEVICES FOR FUTURE REFERENCE BY OWNER'S TEST.
        11. IDENTIFY EACH CONTROL DEVICE AND PRESET TO FINAL SETTING, AND RECORD TEST DATA.
        12. VERIFICATION OF PROPER SMOKE CONTROL DEVICES OPERATION AND SEQUENCE.

1.6 QUALITY ASSURANCE

A. QUALIFICATIONS:
1. TAB FIELD TECHNICIAN SUPERVISING:
   a. PLANNED AND SUPERVISED IN THE FIELD ALL OF THE TEST AND BALANCING EQUIPMENT
   b. KNOWLEDGEABLE OF THE DESIGN OF SYSTEMS ARE SCHEDULED FOR TESTING AND BALANCING.
   c. ENGINEER.
   d. CERTIFIED MEMBER OF EITHER THE FOLLOWING ORGANIZATIONS:
      - AABC
      - NEBB.

B. PROFORMA: FORMS INCLUDED IN THE APPENDIX OF THE ABOVE STANDARD ARE INCORPORATED IN THE WORK OF THIS SECTION FOR THE PURPOSE OF IDENTIFYING THE LIMITED MINIMUM DATA REQUIRED FOR TESTING AND REPORTING.

2. TAB FIRM: MUST USE THE AABC FORMS OR OTHER SIMILAR FORMS WHICH PRESENT EQUIVALENT INFORMATION IN A LOGICAL

PART 2 - PRODUCTS

2.1 MATERIALS

A. PATCHING MATERIALS:
1. COMPLY WITH REQUIREMENTS AS SPECIFIED IN OTHER SECTIONS WHERE APPLICABLE TO PROVIDE MATERIALS ESSENTIAL FOR FUNCTIONALLY IDENTICAL TO ORIGINAL INSTALLATION BEFORE TESTING AND BALANCING WORK.
2. MAINTAIN THE INTEGRITY OF SYSTEMS FOR AIR TIGHTNESS, WATER TIGHTNESS, AND DURABILITY OF FINISH.

2.2 INSTRUMENTS

A. INSTRUMENTS USED FOR TAB WORK SHALL BE AS INDICATED IN THE REFERENCED STANDARDS.

B. CALIBRATION:
1. INSTRUMENTS TO HAVE BEEN CALIBRATED WITHIN ONE YEAR OF START OF TAB WORK.
2. APPROPRIATE DOCUMENTATION SHALL BE MADE AVAILABLE TO THE ENGINEER ON REQUEST.

PART 3 - EXECUTION

3.1 PROCEDURES

A. GENERAL:
1. DETERMINE WHAT ACTUAL PERFORMANCE CHARACTERISTICS ARE DESIRED PROPER DURING SYSTEM TESTS.
2. IF THE DESIGN SUPPLY AIR FLOW OR EXHAUST AIR QUANTITIES FOR A SPACE CREATE A SPACE PRESSURE OTHER THAN NEUTRAL, OR IF A SPACE IS INDICATED TO BE A CERTAIN PRESSURE, PROVIDE BALANCING TO THE EXTENT INDICATED BY THE DESIGNED PRESSURE.
3. DURING HEATING (AND COOLING) SEASON OF THE FIRST YEAR OF OPERATION, AT TIMES WHEN DIRECTED, MAKE FINAL ADJUSTMENTS UNTIL ALL OCCUPANTS ARE REASONABLY SATISFIED AND ALL EQUIPMENT IS OPERATING AT PEAK EFFICIENCY.

A. CONFIRMATION OF PROPER EQUIPMENT OPERATION MUST BE THOROUGH ACTUAL OBSERVATION, DOCUMENTATION AND SENSORY READOUTS ARE NOT ACCEPTABLE PROOF.

B. AIR SYSTEMS:
1. GENERAL:
   a. ADJUST AND SET ALL DAMPERS: DEFLECTING VANES, DISCHARGE VANES AND ACCESSORY ITEMS TO ACHIEVE PROPER AIR DISTRIBUTION AND PATTERNS IN ALL PARTS OF THE AIR SUPPLY, RETURN AND EXHAUST SYSTEMS.
      - BALANCE TO DESIGN AIR QUANTITIES AS INDICATED ON THE DRAWINGS, WITHIN THE FOLLOWING TOLERANCES:
      - BALANCE TO ±5% ALL BRANCHES BY MEANS OF BRANCH DUCT MANUAL DAMPERS.
      - BALANCE TERMINAL OUTLETS ON EACH BRANCH DUCT USING VOLUME DAMPERS IN RUN-OUT DUCT TO THE EXTENT NOT THE TERMINAL OUTLET DAMPERS.
   b. MARK FINAL BALANCE POSITION FOR ALL DAMPERS WHICH ARE NOT LEFT 100% OR OPEN WITH AN INDELIBLE PEN.
   c. ADJUST AND SET ALL 60,000 FAN SPEEDS AS REQUIRED TO ATTAIN PROPER TOTAL AIR FLOW.
   d. MEASURE SUPPLY FAN TOTAL AIR FLOW AT BOTH THE FULL RETURN AIR AND FULL OUTDOOR AIR DAMPER POSITIONS.
   e. MAKE SMOKE GUN TESTS, IF NECESSARY, TO CHECK FOR DRAFTS AND MAKE FINAL ADJUSTMENTS AND SETTINGS FOR OPTIMUM COMFORT CONDITIONS.

2. METHOD: ACCEPTABLE PROCEDURES FOR OBTAINING PERFORMANCE MEASUREMENTS ARE LISTED BELOW:
   a. CFM AIRFLOW FOR DUCT SECTIONS:
      - DUCT TRAVERSE AS SPECIFIED IN SMACNA MANUAL "HVAC SYSTEMS - TESTING, ADJUSTING AND BALANCING," CHAPTER 5, SECTION 4.0, USING A PILOT TUBE AND INCLINED MANOMETER.
      - ACCEPTABLE METHODS:
        1. PITOT TUBE TRAVERSE WITH READING BY INCLINED MANOMETER.
        2. ELECTRONIC MANOMETER.
        3. HOT WIRE ANEMOMETER.
   b. CFM AIRFLOW FOR ROOM SUPPLY, RETURN AND EXHAUST, AT DIFFUSERS, REGISTERS AND GRILLES: USE AIRFLOW HOOD.
   c. FAN RPM: USE INCLINED MANOMETER.
   d. EQUIPMENT PRESSURE DROPS: USE INCLINED MANOMETER.
   e. AIR TEMPERATURES: USE THERMOMETER.
   f. SMOKE TESTING: USE TITANIUM TETRACHLORIDE.
   g. CFM DIFFERENTIAL AIRFLOW READING:
      - BLOCK DOOR DISTANCE LEAKING 1 CFI 2 SQUARE FOOT MEASURED OPENING.
      - READ CFMING WITH THERMAL ANEMOMETER.
   h. DIFFERENTIAL PRESSURE: IN CASES WHERE SENSORS FOR DIFFERENTIAL PRESSURE ARE PERMANENTLY INSTALLED, DIFFERENTIAL PRESSURE MAY BE READ DIRECTLY USING AN ELECTRONIC/DIGITAL MANOMETER.

3. FAN PROCEDURES FOR AIR SYSTEMS:
   a. CHECK ALL MOTORIZED, BALANCING AND GRAVITY RELIEF DAMPERS FOR PROPER POSITION.
   b. INSPECT COILS, FILTERS AND FANS FOR CLEAN NESS.
   c. "BUMP" MOTOR TO CHECK FOR PROPER FAN ROTATION.
   d. CHECK LAST PERFORMANCE INCLUDING:
      - FAN SPEED.
      - AMPERAGE AND VOLTAGE.
      - SUCTION, DISCHARGE AND TOTAL STATIC PRESSURES AT FAN.
      - SUPPLY AIR VOLUME OF FAN BY TAKING DUCT TRAVERSE IN DISCHARGE DUCT OR ZONE DUCTS.
   e. NOTE: CHECK LAST PERFORMANCE IN BOTH 100% N OUTSIDE AIR AND 100% N RETURN AIR POSITIONS.
   f. TABULATING STATIC PRESSURES ACROSS INDIVIDUAL EQUIPMENT COMPONENTS.
   g. SET OUTSIDE AIR MOTORIZED DAMPER AT PROPER MINIMUM POSITION.
   h. SEE THAT NECESSARY ADJUSTMENTS OR CHANGES ARE MADE TO ACHIEVE DESIGN AIRFLOW CAPACITIES OR CONSULT ENGINEER IF CHANGES REQUIRED ARE BEYOND THE SCOPE OF THE TAB CONTRACT.
   i. BALANCE LOW VELOCITY DUCTWORK:
      - TAKE TRAVERSE AND STATIC PRESSURE READINGS IN MAIN BRANCH DUCTS AND SET BALANCING DAMPERS FOR APPROXIMATE CORRECT DISTRIBUTION OF AIR.
      - PROPORTION-RITE BALANCE ALL BRANCH DUCTS.
      - PROPORTION-RITE BALANCE ALL OUTLETS AND INLETS.
      - RECHECK SYSTEM BALANCE AND ADJUST FOR DRAFTS AND MAKE FINAL SETTINGS FOR OPTIMUM COMFORT CONDITIONS IN OCCUPIED SPACE.
      - RECHECK SUPPLY AIR UNIT PERFORMANCE AND MAKE ANY NECESSARY FINAL ADJUSTMENTS. INCLUDE ALLOWANCES FOR WET COIL, DIRTY FILTERS, AND OTHER NORMAL OPERATING CONDITIONS WHICH MAY REDUCE AIR FLOW.
      - TAKE FINAL MEASUREMENTS AS REQUIRED.

C. SPECIAL INSPECTION FOR SMOKE CONTROL:
1. SMOKE CONTROL SYSTEMS SHALL BE TESTED BY A SPECIAL INSPECTOR.

2. TESTING SCOPE SHALL BE AS FOLLOWS:
   a. DURING OPERATION OF DUCTWORK AND HVAC "E CONCEALMENT FOR PURPOSES OF LEAKAGE TESTING AND RECORDING OF DEVICE LOCATION.
   b. PRIOR TO OCCUPANCY AND AFTER SUFFICIENT COMPLETION FOR PURPOSES OF PRESSURE DIFFERENCE TESTING, FLOW MEASUREMENTS AND DETECTION AND CONTROL VERIFICATION.

3.3 START-UP

A. COMPLY WITH THE REQUIREMENTS OF DIVISION 01 SECTION "EXECUTION."

B. COORDINATE THE START-UP, TESTING AND SHUTDOWN OF THE NEW EQUIPMENT AND SYSTEMS INVOLVED.

C. OPERATING PERSONNEL, FUEL, WATER, POWER AND OTHER UTILITIES NECESSARY FOR EQUIPMENT START-UP, WILL BE FURNISHED BY OWNER. INSTRUCTIONS SHALL BE PROVIDED TO THE OPERATORS BY THE EQUIPMENT VENDORS' PERSONNEL.

D. INSPECTION:
1. VERIFY THAT PROJECT CONDITIONS COMPLY WITH REQUIREMENTS.
2. VERIFY THAT STATUS OF WORK MEETS REQUIREMENTS FOR STARTING OF SYSTEMS.

E. PREPARATION:
1. COORDINATE SEQUENCE FOR START-UP OF VARIOUS SYSTEMS.

2. NOTIFY ENGINEER 7 DAYS PRIOR TO START-UP OF EACH SYSTEM.

3. HAVE MFR'S REPS DURING ENTIRE START-UP PROCESS:
   a. CONTINUOUSLY DOCUMENTS.
   b. SHOP DRAWINGS.
   c. PRODUCT DATA.
   d. OPERATION AND MAINTENANCE DATA.

4. VERIFY THAT EACH PIECE OF EQUIPMENT HAS BEEN CHECKED FOR:
   a. CONTROL SEQUENCE.
   b. OTHER CONDITIONS WHICH MAY CAUSE DAMAGE.

5. VERIFY CONTROL SYSTEMS ARE FULLY OPERATIONAL IN AUTOMATIC MODE.

6. VERIFY THAT TESTS, MOTOR READINGS AND SPECIFIC ELECTRICAL CHARACTERISTICS AGREE WITH THOSE SPECIFIED BY ELECTRICAL EQUIPMENT MANUFACTURER.

7. CONTROL VALVES:
   a. INSPECT BOTH HAND AND AUTOMATIC CONTROL VALVES: CLEAN BONNETS AND STEMS
   b. TIGHTEN PACKING GLANDS TO ENSURE NO LEAKAGE, BUT PERMIT VALVE STEMS TO OPERATE WITHOUT BINDING.
   c. REPLACE PACKING IN VALVES TO REGAIN MAXIMUM ADJUSTMENT AFTER SYSTEM IS JUDGED COMPLETE.
   d. REPLACE PACKING ON ANY VALVE WHICH CONTINUES TO LEAK.
   e. REMOVE AND REPAIR BONNETS WHICH LEAK.
   f. COAT PACKING GLAND THREADS AND VALVE STEMS WITH A WORTHY PREPARATION OF "MOLY-GOTE" OR "TEL-PAC" AFTER CLEANING.
   g. VERIFY THAT CONTROL VALVE SEATS ARE FREE FROM FOREIGN MATERIAL AND ARE PROPERLY POSITIONED FOR INTENDED SERVICE.

8. FLANGES:
   a. TIGHTEN FLANGES AFTER SYSTEM HAS BEEN PLACED IN OPERATION.
   b. REPLACE FLANGE GASKETS WHICH SHOW ANY SIGN OF LEAKAGE AFTER TIGHTENING.

9. SCREWED JOINTS:
   a. INSPECT SCREWED JOINTS FOR LEAKAGE.
   b. PROMPTLY REMAKE EACH JOINT WHICH APPEARS TO BE FAULTY; DO NOT WAIT FOR RUST TO FORM.

10. CLEANING:
   a. CLEAN THREADS ON BOTH PARTS: APPLY COMPOUND AND REMAKE JOINTS.

11. CLEANING:
   a. AFTER SYSTEM HAS BEEN PLACED IN OPERATION, CLEAN STRAINERS, DIRT POCKETS, ORIFICES, VALVE SEATS AND WASHERS IN FLUID SYSTEMS. TO ENSURE BEING FREE OF FOREIGN MATERIALS.
   b. OPEN STRAINER BLOW-DOWN AND AIR VENTS THROUGH OPERATING ELEMENTS. CLEAN THOROUGHLY. REPLACE INTERNAL PARTS, AND PUT BACK INTO OPERATION.
   c. REMOVE RUST, SCALE AND FOREIGN MATERIALS FROM EQUIPMENT AND PIPING DAMAGED BY PACKAGE, TRANSPORTATION, STORAGE, OR ERECTION. REPAIR DAMAGE TO FACTORY APPLIED FINISHES AND OTHER EQUIPMENT TO CONTROL CORROSION. CHECK EACH ELECTRICAL CONTROL CIRCUIT TO ENSURE THAT OPERATION COMPLIES WITH SPECIFICATIONS AND REQUIREMENTS TO PROVIDE DESIRED PERFORMANCE.

3.4 ADJUSTING

A. ADJUST AND ALIGN EQUIPMENT FOR SMOOTH OPERATION:
1. FLUME TRUE ANY WITH PARTS IN PROPER POSITION AND ALIGNMENT.

2. ROTATING PARTS SHALL TURN FREELY AND IN THE CORRECT DIRECTION.

3. FLEXIBLE COUPLINGS SHALL BE CHECKED FOR ALIGNMENT SUBJECT TO OWNER'S APPROVAL.

4. FOLLOW MANUFACTURER'S INSTRUCTIONS.

B. THE WORK OF INSTALLATION SHALL BE EXECUTED IN CONFORMITY WITH THE BEST PRACTICE, SO AS TO CONTRIBUTE TO EFFICIENCY OF OPERATION, MINIMUM NOISE OR VIBRATION, MINIMUM MAINTENANCE, ACCESSIBILITY AND SIGHTLINESS.

3.5 FIELD QUALITY CONTROL

A. MANUFACTURER'S FIELD SERVICES:
1. PROVIDED WHERE REQUIRED BY INDIVIDUAL SECTION

2. PROVIDED THE FOLLOWING SERVICES EXCEPT WHERE INDICATED OTHERWISE BY INDIVIDUAL SECTIONS:
   a. INSPECT, CHECK AND APPROVE SYSTEM INSTALLATION.
   b. SUPERVISE SYSTEM START-UP.
   c. PROVIDE WRITTEN REPORT INDICATING THAT SYSTEM:
      - HAS BEEN PROPERLY INSTALLED AND LUBRICATED.
      - IS FREE FROM HARMFUL STRAINS.
      - IS FREE FROM UNDUE STRESS IMPOSED BY CONNECTING LINES OR ANCHOR BOLTS.
      - HAS BEEN SATISFACTORILY OPERATED UNDER FULL LOAD CONDITIONS.
   d. DEMONSTRATE OPERATION OF SYSTEM TO OWNER'S PERSONNEL.

3. INSTRUCT OWNER'S PERSONNEL ON OPERATION AND MAINTENANCE OF SYSTEM.

B. PERFORMANCE TESTS:
1. TEST THE ENTIRE WORK, INCLUDING ALL OF ITS INDIVIDUAL SYSTEMS FOR PROPER OPERATION. FINAL PAYMENT WILL BE MADE.

2. EVERY PHASE OF PLUMBING, AIR CONDITIONING AND HEATING AND VENTILATING PLANT SHALL BE TESTED BY THE CONTRACTOR OR ACCOMPANIED BY ONE WITH THE CONTRACTOR'S AUTHORITY TO FURNISH LABOR AND MATERIALS NECESSARY FOR TESTING. THE CONTRACTOR SHALL FURNISH ALL INSTRUMENTS AND APPARATUS NECESSARY FOR THE TESTS, AND SHALL KEEP ACCURATE RECORDS OF THE TESTS AND THE RESULTS THEREOF, IN ACCORDANCE WITH THE REQUIREMENTS AND FORMS OF THE ENGINEER.

3. MAKE FINAL TESTS IN THE PRESENCE OF OWNER AND ENGINEER.

4. IF A PART OF THE WORK OR EQUIPMENT DOES NOT MEET SPECIFICATIONS:
   a. CORRECT THE SITUATION.
   b. OBTAIN APPROVAL FROM OWNER BEFORE FINAL PAYMENT IS MADE.

5. PROVIDE THE FOLLOWING AT NO ADDITIONAL COSTS FOR CORRECTING MALFUNCTIONS:
   a. OWNER WILL PROVIDE ALL PERSONNEL AND EQUIPMENT.

6. PROVIDE SYSTEM BALANCING SERVICES AS SPECIFIED IN SECTION [illegible] PERFORMANCE TESTING.

C. PROTECTION OF SYSTEM:
1. PROTECT SYSTEM AS DIRECTED AND AGAINST DAMAGE DURING OTHER CONSTRUCTION ACTIVITY.
2. OPERATION:
   a. DURING CONSTRUCTION AS REQUIRED.
   b. AFTER CONSTRUCTION AS REQUIRED.
3. SUFFICIENT COMPETENT PERSONNEL FOR USE IN DEMONSTRATIONS AND INSTRUCTIONS.
4. AS AND WHEN WORK IS COMPLETED, SHALL HAVE BEEN COMPLETED PRIOR TO THOSE PERFORMANCE TESTS.

3.6 CLEANING AND TOUCHING UP

A. COMPLY WITH THE REQUIREMENTS OF DIVISION 01 SECTION "EXECUTION."

B. AFTER INSTALLATION SHALL BE FREE FROM DUST AND GREASE BEFORE WORK WILL BE CONSIDERED FOR FINAL ACCEPTANCE.

C. CLEAN EQUIPMENT AND MATERIALS:
1. HAVE FACTORY APPLIED FINISHES REPAIRED OR REPLACED WHERE DAMAGED OR UNSATISFACTORY IN APPEARANCE.
2. PAINTED SURFACES:
   a. TOUCH UP WITH MATERIALS IDENTICAL TO ORIGINAL FINISH.
   b. DO NOT USE ABRASIVE MATERIALS. TOUCH UP SCRATCHES OR OTHER VIOLATIONS OF THE FACTORY FINISH PAINT WITH MATCHING PAINT FROM THE EQUIPMENT MANUFACTURER PRIOR TO CLEANING.

SECTION 23 05 93 - TESTING, ADJUSTING AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. DRAWINGS AND GENERAL PROVISIONS OF THE CONTRACT, INCLUDING GENERAL AND SUPPLEMENTARY CONDITIONS AND DIVISION 01 SPECIFICATION SECTIONS, APPLY TO THIS SECTION.

1.2 SUMMARY

A. THIS SECTION INCLUDES A DESCRIPTION OF THE MECHANICAL SYSTEM TESTING ADJUSTING AND BALANCING (TAB) SCOPE OF SERVICES. THE FOLLOWING SYSTEMS SHALL BE INCLUDED IN THE TESTING, ADJUSTING, AND BALANCING PROCESS:
1. AIR HANDLING/DISTRIBUTION SYSTEMS.

2. VARIABLE FREQUENCY DRIVES.

3. CONCESSIONS UNITS.

B. DIVISION OF WORK: IN ACCORDANCE WITH THE GENERAL CONDITIONS, CONTRACTOR SHALL BE RESPONSIBLE FOR DIVIDING THE WORK AMONG THE SUBCONTRACTORS AND SUPPLIERS AND FOR DELINEATING THE WORK TO BE PERFORMED BY SPECIFIC TRADES.

1.3 REFERENCES

A. EXCEPT AS HEREIN SPECIFIED OR AS INDICATED ON THE DRAWINGS, THE WORK OF THIS SECTION SHALL COMPLY WITH THE FOLLOWING:
1. SHEET METAL AND AIR CONDITIONING CONTRACTORS ASSOCIATION (SMACNA) PUBLICATIONS:
   a. PROCEDURAL STANDARDS FOR TESTING, ADJUSTING, AND BALANCING OF ENVIRONMENTAL SYSTEMS.

   b. PROCEDURAL STANDARDS FOR MEASURING SOUND AND VIBRATION.

   c. TESTING, ADJUSTING, BALANCING MANUAL FOR TECHNICIANS.
2. ASSOCIATED AIR BALANCE COUNCIL (AABC): NATIONAL STANDARDS FOR TOTAL SYSTEM BALANCE, 2ISV EDITION.
3. NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB): PROCEDURAL STANDARDS FOR TESTING, ADJUSTING, AND BALANCING OF ENVIRONMENTAL SYSTEMS.

1.4 DEFINITIONS

A. PROPER PERFORMANCE CHARACTERISTICS:
1. PROVIDING ACCEPTABLE THERMAL AND ACOUSTICAL PERFORMANCE IN ALL SERVICE AREAS.

2. AS DIRECTED BY ENGINEER.

3.2 FIELD QUALITY CONTROL

A. PRELIMINARY REVIEW AND ANALYSIS:
1. IF AFTER STANDARD BALANCING PROCEDURES HAVE BEEN CARRIED OUT AND READJUSTMENTS ATTEMPTED, THE SYSTEM DOES NOT PERFORM AS SPECIFIED, ENGINEER SHALL BE NOTIFIED AT ONCE.

2. ALL "AS IS" FIELD DATA SHALL BE SUBMITTED BY A PRELIMINARY REPORT FOR REVIEW AND ANALYSIS.

3. MANIPULATION OF SYSTEM TO ACHIEVE AIR FLOW AND BALANCE WITHOUT MEETING INTENDED AND SPECIFIED TOTAL SYSTEM AIR FLOW MAY BE ACCEPTED ONLY AFTER A BALANCE REPORT. WITHIN THIS OUTLINE, BALANCE SHALL BE AT THE CONTRACTOR'S EXPENSE.

B. FINAL INSPECTION AND ACCEPTANCE: ALL SYSTEMS SHALL BE OPERATED TO TEST PERFORMANCE AS DIRECTED BY THE ENGINEER IN THE PRESENCE OF:
1. STEAM AND WATER SHALL CIRCULATE THROUGHOUT ENTIRE SYSTEM WITH NO NOISE, EVIDENCE OF LEAKS AND TIGHTENING OF AIR VENTING.

2. AIR IN DUCTS SHALL CIRCULATE WITHOUT EXCESSIVE NOISE.

3. MOTORS, FANS AND OTHER EQUIPMENT SHALL OPERATED WITHOUT EXCESSIVE NOISE OR VIBRATION.

4. SYSTEMS SHALL BE BALANCED TO OPERATE WITHIN STATED TOLERANCES. IF ANY HEATING UNIT, CHILLED WATER COOLING COIL OR AIR OUTLET DOES NOT OPERATE WITHIN THE STATED TOLERANCES, THEN THE ENTIRE SYSTEM SHALL BE CONSIDERED OUT OF BALANCE AND SHALL BE READJUSTED UNTIL ALL UNITS ARE WITHIN THE STATED TOLERANCES.

5. HEATING, VENTILATING AND AIR-CONDITIONING SYSTEMS SHALL MAINTAIN UNIFORM TEMPERATURES WITHOUT DRAFTS.

6. BURNERS SHALL BE TESTED AND SET FOR HIGH EFFICIENCY AND KNOWN RATE COMBUSTION.

C. TESTING:
1. TAB ENGINEER SHALL COORDINATE WITH ENGINEER TO SCHEDULE ACCESS TO SITE TO PERFORM AIR SYSTEM TESTING TO WHATEVER EXTENT ENGINEER DETERMINES IS NECESSARY TO VERIFY ACCURACY OF MECHANICAL SYSTEMS TAB REPORT.

2. TAB ENGINEER WILL REPEAT SYSTEM TESTING, ADJUSTING, AND BALANCING UNTIL ENGINEER IS SATISFIED WITH ACCURACY OF DATA.

3.3 STATIC PRESSURE AND AIR FLOW PROFILE

A. PROVIDE A STATIC PRESSURE AND AIR FLOW PROFILE DIAGRAM.
1. AIR FLOW PROFILE SHALL BE SHOWN ON A FLOOR PLAN DRAWING.

2. DATA SHALL REFLECT ACTUAL CONCURRENT SYSTEM PERFORMANCE ESTABLISHED AT TOTAL SYSTEM AIRFLOW:
   a. THROTTLING OF ONE BRANCH DEVICE TO DEMONSTRATE PERFORMANCE IN ANOTHER BRANCH WITHIN ACCEPTABLE. REFER TO PARAGRAPH 3.2.A.

3. SUBMITTED IN SEPARABLE ART VOLUME. SUBMIT SAMPLE SET OF AIR FLOW PROFILE DIAGRAM.

B. PROVIDE SET OF AIR FLOW PROFILE DIAGRAMS FOR EACH DUCT MAIN AND A MINIMUM OF ONE DIAGRAM FOR EACH FLOOR FOR MULTIPLE FLOOR SYSTEMS.

3.4 PRE TEST AND BALANCE CHECKLIST

A. TAB CONTRACTOR SHALL COPY THE PRE TEST AND BALANCE CHECKLIST ATTACHED TO THIS SECTION AND SUBMIT IT ATTACHED AND SUBMIT ONE COMPLETED CHECKLIST.

B. THE ENGINEER MAY BE REQUIRED TO BE CONSULTED FOR [illegible] DUE TO FAILURE OF OTHER SUBCONTRACTORS TO COMPLETE WORK.

END OF SECTION

SECTION 23 05 01 INSULATION

1.1 INSULATION

A. LINE ALL LOW VELOCITY RECTANGULAR AIR CONDITIONING SUPPLY AIR DUCTS. DUCT DIMENSIONS OR DRAWINGS ARE INSIDE FREE AREA DIMENSIONS. INCREASE SHEET METAL SIZES TO ALLOW FOR DUCT LINING THICKNESS.

B. USE NEOPRENE FACED 1" THICK, 3 P WALLE FIBERGLASS LINER. APPLY WITH MASTIC AND PINS WITH EROSION PROTECTION ON ALL EXPOSED EDGES. RETURN AIR SOUND RISERS SHALL HAVE 1" LINER.

C. ROUND SUPPLY DUCTS SHALL HAVE 2" THICK, 1 LB DENSITY FIBERGLASS WRAP WITH VAPOR BARRIER.

D. CONDENSATE DRAIN PIPING: INSULATE CONDENSATE DRAIN LINES WITH 1/2" THICK ARMAFLEX II SLIP ON TYPE INSULATION DO NOT SPLIT.

E. ALL DUCTS SHALL BE SEALED, JOINTS AND SEAMS SHALL COMPLY WITH SECTION 603.9 OF THE INTERNATIONAL MECHANICAL CODE.

END OF SECTION

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