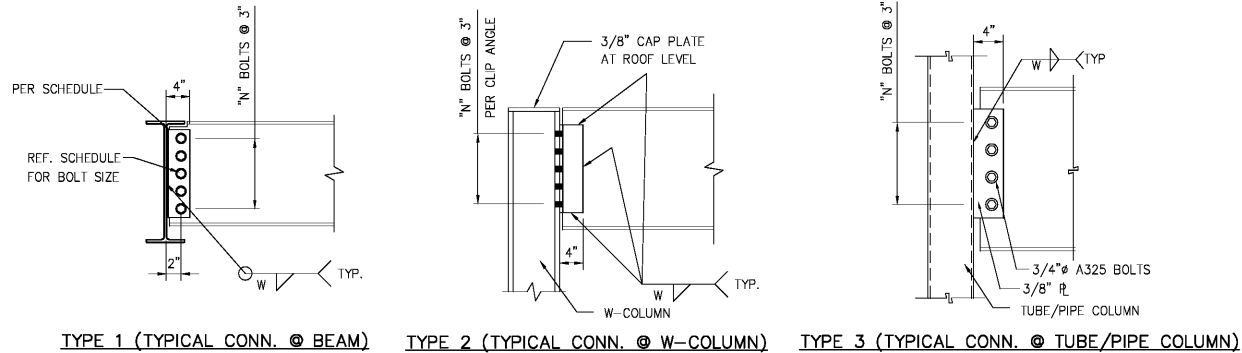


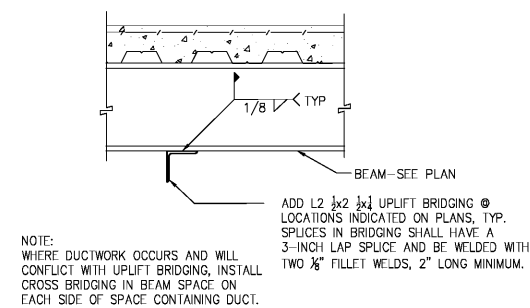
MEMBER	TYPE	CONNECTION CLIPS - TYPE 1 & 2 SHEAR PLATE - TYPE 3	WELD SIZE (W)	NO. OF BOLTS (N) 3/4" DIA. A325-N
W8,W10	1	L4x3x3/8 x6" LG.	1/4	2
W12,W14	1	L4x3x3/8 x9" LG.	1/4	3
W16	1	L4x3x3/8 x12" LG.	1/4	4
W18,W21	1	L4x3x3/8 x15" LG.	1/4	5
W24	1	L4x3x3/8 x18" LG.	1/4	6
W12,W14	2	(2) L4x3x3/8 x 9" LG.	1/4	3
W16	2	(2) L4x3x3/8 x 12" LG.	1/4	4
W18,W21	2	(2) L4x3x3/8 x 15" LG.	1/4	5
W24	2	(2) L4x3x3/8 x 18" LG.	1/4	6
W8,W10	3	3/8 x 6" PL	1/4	2
W12,W14	3	3/8 x 9" PL	1/4	3
W16	3	3/8 x 12" PL	1/4	4
W18,W21	3	3/8 x 15" PL	1/4	5

TYPICAL BEAM CONNECTION SCHEDULE

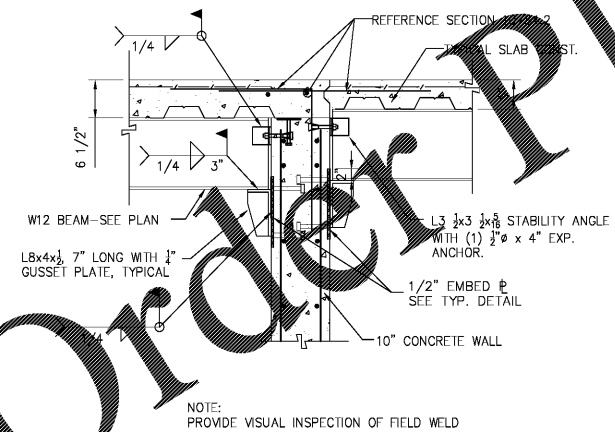
NOTE: WHERE BEAMS FRAME INTO WEB OF W-COLUMN FROM TWO DIRECTIONS, MAKE ONE ANGLE LONGER THAN SPECIFIED AND ADD AN EXTRA BOLT. OFFSET THE LONG ANGLE ON OPPOSITE SIDES OF THE WEB SO EITHER BEAM CAN BE INSTALLED FIRST. AN ERECTION SEAT WELDED TO THE COLUMN WEB OR ACROSS THE COLUMN FLANGES MAY ALSO BE USED IN LIEU OF USING LONGER ANGLES.



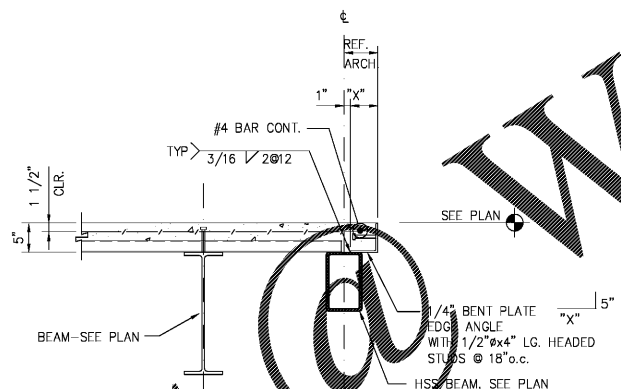
DETAIL 1 NOT TO SCALE S4.2



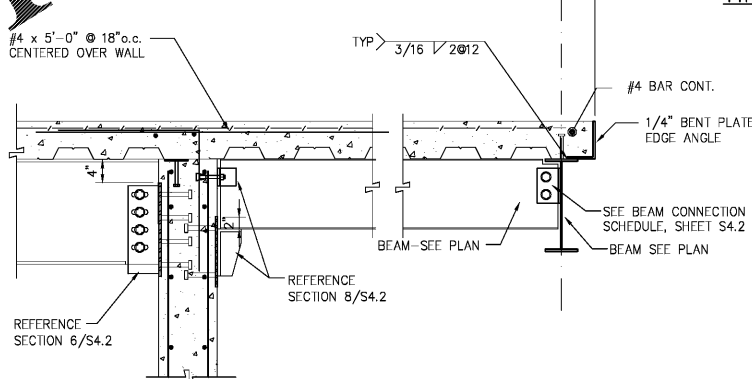
SECTION 4 NOT TO SCALE S4.2



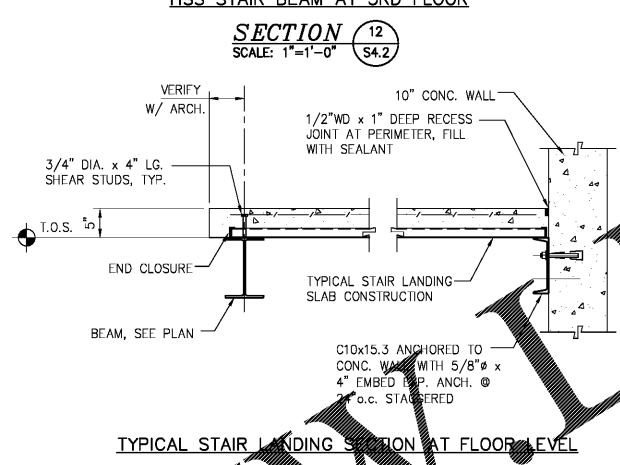
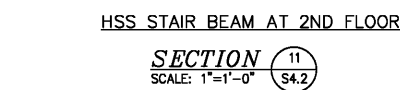
SECTION 8 SCALE: 1"=1'-0" S4.2



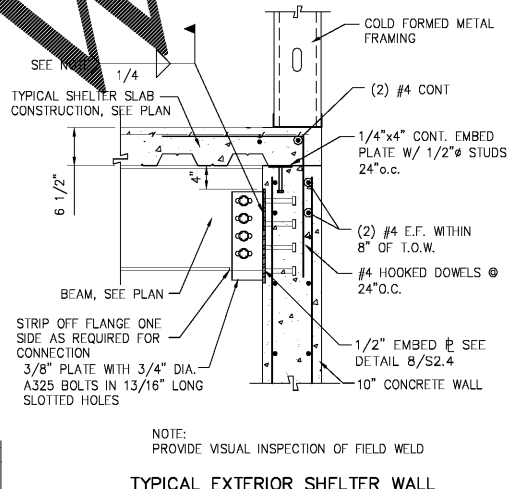
SECTION 5 SCALE: 1"=1'-0" S4.2



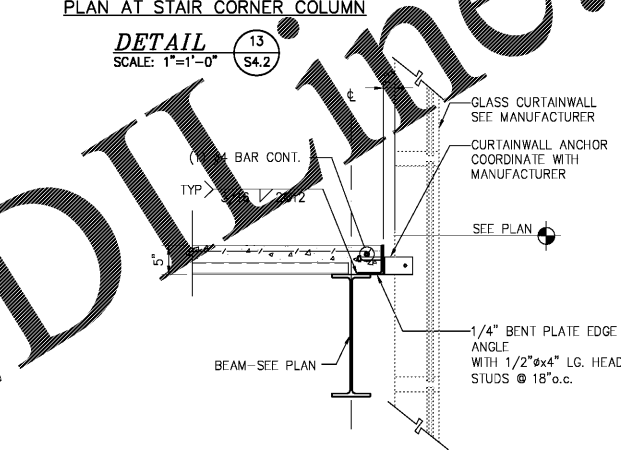
SECTION 9 SCALE: 1"=1'-0" S4.2



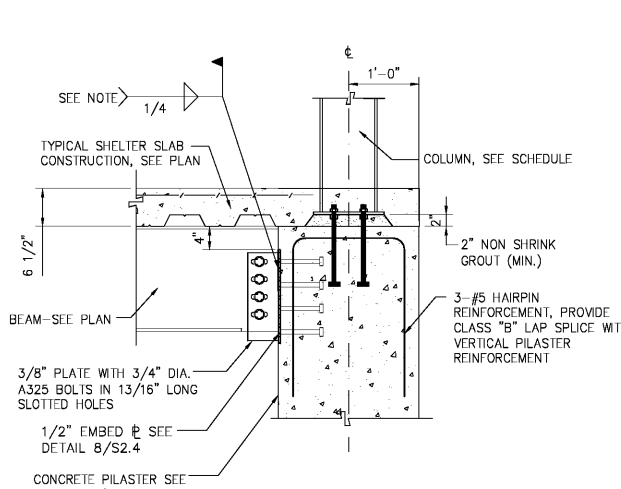
SECTION 2 SCALE: 1"=1'-0" S4.2



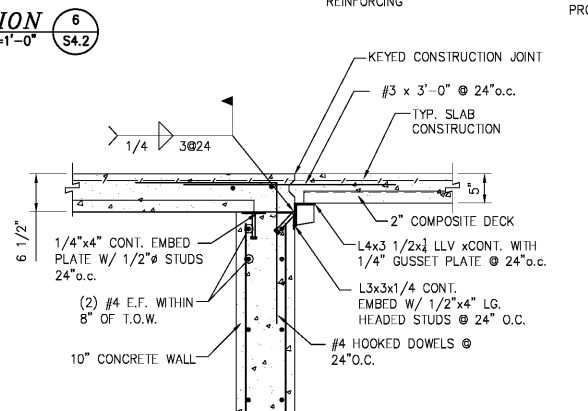
SECTION 6 SCALE: 1"=1'-0" S4.2



SECTION 3 SCALE: 1"=1'-0" S4.2



DETAIL @ PLASTER SECTION 7 SCALE: 1"=1'-0" S4.2



SECTION 10 SCALE: 1"=1'-0" S4.2

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