SPECIFICATIONS

SECTION 013300 - SUBMITTAL PROCEDURES

1.1 DEFINITIONS

A. Action Submittals: Written and graphic information and physical samples that require Engineer's and Construction Manager's responsive action. Action submittals are those submittals indicated in individual Specification Sections as "action submittals."

B. Informational Submittals: Written and graphic information and physical samples that do not require Engineer's and Construction Manager's responsive action. Submittals may be rejected for not complying with requirements. Informational submittals are those submittals indicated in individual Specification Sections as "Informational submittals."

1.2 SUBMITTAL ADMINISTRATIVE REQUIREMENTS

A. Coordination: Coordinate preparation and processing of submittals with performance of construction activities.

1. Coordinate each submittal with fabrication, purchasing, testing, delivery, other submittals, and related activities that require sequential activity.

2. Submit all submittal items required for each Specification Section concurrently unless partial submittals for portions of the Work are indicated on approved submittal schedule.

3. Submit action submittals and informational submittals required by the same Specification Section as separate packages under separate transmittals.

4. Coordinate transmittal of different types of submittals for related parts of the Work so processing will not be delayed because of need to review submittals concurrently for coordination.

a. Engineer reserves the right to withhold action on a submittal requiring coordination with other submittals until related submittals are received.

B. Processing Time: Allow time for submittal review, including time for resubmittals, as follows. Time for review shall commence on Engineer's receipt of submittal. No extension of the Contract Time will be authorized because of failure to transmit submittals enough in advance of the Work to permit processing, including resubmittals.

1. Initial Review: Allow 15 days for initial review of each submittal. Allow additional time if coordination with subsequent submittals is required. Engineer will advise Contractor when a submittal being processed must be delayed for coordination.

2. Intermediate Review: If intermediate submittal is necessary, process it in same manner as initial submittal.

3. Resubmittal Review: Allow 15 days for review of each resubmittal.

C. Distribution: Furnish copies of final submittals to manufacturers, subcontractors, suppliers, fabricators, installers, authorities having jurisdiction, and others as necessary for performance of construction activities.

D. Use for Construction: Retain complete copies of submittals on Project site. Use only final action submittals that are marked with approval notation from Engineer's and Construction Manager's action stamp.

PART 2 - PRODUCTS

2.1 SUBMITTAL PROCEDURES

A. General Submittal Procedure Requirements: Prepare and submit submittals required by individual Specification Sections. Types of submittals are indicated in individual Specification Sections.

B. Product Data: Collect information into a single submittal for each element of construction and type of product or equipment.

C. Shop Drawings: Prepare Project-specific information, drawn accurately to scale. Do not base Shop Drawings on reproductions of the Contract Documents or standard printed data.

D. Welding Certificates: Prepare written certification that welding procedures and personnel comply with requirements in the Contract Documents. Submit record of Welding Procedure Specification and Procedure Qualification Record on AWS forms. Include names of firms and personnel certified.

E. Installer Certificates: Submit written statements on manufacturer's letterhead certifying that Installer complies with requirements in the Contract Documents and, where required, is authorized by manufacturer for this specific Project.

F. Manufacturer Certificates: Submit written statements on manufacturer's letterhead certifying that manufacturer complies with requirements in the Contract Documents. Include evidence of manufacturing experience where required.

G. Product Certificates: Submit written statements on manufacturer's letterhead certifying that product complies with requirements in the Contract Documents.

H. Material Certificates: Submit written statements on manufacturer's letterhead certifying that material complies with requirements in the Contract Documents.

I. Material Test Reports: Submit reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting test results of material for compliance with requirements in the Contract Documents.

J. Product Test Reports: Submit written reports indicating that current product produced by manufacturer complies with requirements in the Contract Documents. Base reports on evaluation of tests performed by manufacturer and witnessed by a qualified testing agency, or on comprehensive tests performed by a qualified testing agency.

K. Field Test Reports: Submit written reports indicating and interpreting results of field tests performed either during installation of product or after product is installed in its final location, for compliance with requirements in the Contract Documents.

2.2 DELEGATED-DESIGN SERVICES

A. Performance and Design Criteria: Where professional design services or certifications by a design professional are specifically required of Contractor by the Contract Documents, provide products and systems complying with specific performance and design criteria indicated.

1. If criteria indicated are not sufficient to perform services or certification required, submit a written request for additional information to Engineer.

B. Delegated-Design Services Certification: In addition to Shop Drawings, Product Data, and other required submittals, submit digitally signed PDF electronic file and pennit required paper copies of certificate, signed and sealed by the responsible design professional, for each product and system specifically assigned to Contractor to be designed or certified by a design professional.

SECTION 014000 - QUALITY REQUIREMENTS

PART 1 - GENERAL

A. Testing and Inspecting services are required to verify compliance with requirements specified or indicated. These services do not relieve Contractor of responsibility for compliance with the Contract Document requirements.

1.1 DEFINITIONS

A. Quality-Assurance Services: Activities, actions, and procedures performed before and during execution of the Work to guard against defects and deficiencies and substantiate that proposed construction will comply with requirements.

B. Quality-Control Services: Tests, inspections, procedures, and related actions during and after execution of the Work to evaluate that actual products incorporated into the Work and completed construction comply with requirements. Services do not include contract enforcement activities performed by Engineer or Construction Manager.

C. Preconstruction Testing: Tests and inspections performed specifically for Project before products and materials are incorporated into the Work, to verify performance or compliance with specified criteria.

D. Field Quality-Control Testing: Tests and inspections that are performed on-site for installation of the Work and for completed Work.

E. Testing Agency: An entity engaged to perform specific tests, inspections, or both. Testing laboratory shall mean the same as testing agency.

1.2 CONFLICTING REQUIREMENTS

A. Referenced Standards: If compliance with two or more standards is specified and the standards establish different or conflicting requirements for minimum quantities or quality levels, comply with the most stringent requirement. Refer conflicting requirements that are different, but apparently equal, to Engineer for a decision before proceeding.

B. Minimum Quantity or Quality Levels: The quantity or quality level shown or specified shall be the minimum provided or performed. The actual installation may comply exactly with the minimum quantity or quality specified, or it may exceed the minimum within reasonable limits. To comply with these requirements, indicated numeric values are minimum or maximum, as appropriate, for the context of requirements. Refer uncertainties to Engineer for a decision before proceeding.

1.3 REPORTS AND DOCUMENTS: Test and Inspection Reports: Prepare and submit certified written reports specified in other Sections.

1.4 QUALITY ASSURANCE

A. General: Qualifications paragraphs in this article establish the minimum qualification levels required; individual Specification Sections specify additional requirements.

B. Manufacturer Qualifications: A firm experienced in manufacturing products or systems similar to those indicated for this Project and with a record of successful in-service performance, as well as sufficient production capacity to produce required units.

C. Fabricator Qualifications: A firm experienced in producing products similar to those indicated for this Project and with a record of successful in-service performance, as well as sufficient production capacity to produce required units.

D. Installer Qualifications: A firm or individual experienced in installing, erecting, or assembling work similar in material, design, and extent to that indicated for this Project, whose work has resulted in construction with a record of successful in-service performance.

E. Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of the kind indicated. Engineering services are defined as those performed for installations of the system, assembly, or product that are similar in material, design, and extent to those indicated for this Project.

F. Testing Agency Qualifications: An independent agency with the experience and capability to conduct testing and inspecting indicated, as documented according to ASTM E 329, and with additional qualifications specified in individual Sections; and, where required by authorities having jurisdiction, that is acceptable to authorities.

G. Manufacturer's Technical Representative Qualifications: An authorized representative of manufacturer who is trained and approved by manufacturer to observe and inspect installation of manufacturer's products that are similar in material, design, and extent to those indicated for this Project.

H. Preconstruction Testing: Where testing agency is indicated to perform preconstruction testing for compliance with specified requirements for performance and test methods, comply with the following:

1. Contractor responsibilities include the following:

a. Provide test specimens representative of proposed products and construction.

b. Submit specimens in a timely manner with sufficient time for testing and analyzing results to prevent delaying the Work.

c. Provide sizes and configurations of test assemblies, mockups, and laboratory mockups to adequately demonstrate capability of products to comply with performance requirements.

d. Build site-assembled test assemblies and mockups using installers who will perform same tasks for Project.

e. When testing is complete, remove test specimens, assemblies, and mockups; do not reuse products on Project.

2. Testing Agency Responsibilities: Submit a certified written report of each test, inspection, and similar quality-assurance service to Engineer, through Construction Manager, with copy to Contractor. Interpret tests and inspections and state in each report whether tested and inspected work complies with or deviates from the Contract Documents.

1.5 QUALITY CONTROL

A. Owner Responsibilities: Where quality-control services are indicated as Owner's responsibility, Owner will engage a qualified testing agency to perform these services.

B. Contractor Responsibilities: Tests and Inspections not explicitly assigned to Owner are Contractor's responsibility. Perform additional quality-control activities required to verify that the Work complies with requirements, whether specified or not.

1. Unless otherwise indicated, provide quality-control services specified and those required by authorities having jurisdiction. Perform quality-control services required of Contractor by authorities having jurisdiction, whether specified or not.

2. Where services are indicated as Contractor's responsibility, engage a qualified testing agency to perform these quality-control services.

3. Where quality-control services are indicated as Contractor's responsibility, submit a certified written report, in duplicate, of each quality-control service.

4. Testing and Inspection Requests: Contractor shall submit request required by the Contract Documents before the event.

Submit additional copies of each written report as directed by authorities having jurisdiction, when tests or inspections cause disapproval.

C. Retesting/Reinspecting: Regardless of whether original tests or inspections were Contractor's responsibility, provide quality-control services, including retesting and reinspecting, for construction that replaced Work that failed to comply with the Contract Documents.

SECTION 033000 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Design Mixtures: For each concrete mixture.

C. Steel Reinforcement Shop Drawings: Placing Drawings that detail fabrication, bending, and placement.

1.2 INFORMATIONAL SUBMITTALS: Material certificates and test reports.

1.3 QUALITY ASSURANCE: Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.

1.4 PRECONSTRUCTION TESTING: Engage a qualified testing agency (according to ASTM C 1077 and ASTM E 329) to perform preconstruction testing on concrete mixtures.

1.5 FIELD CONDITIONS: Cold-Weather Placement: Comply with ACI 306.1. Hot-Weather placement: Comply with ACI 301 (ACI 301M).

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL: Comply with the following unless modified by requirements in the Contract Documents: ACI 301 (ACI 301M) and ACI 117 (ACI 117M).

2.2 STEEL REINFORCEMENT

A. Reinforcing Bars: ASTM A 615, Grade 60, deformed.

B. Plain-Steel Welded-Wire Reinforcement: ASTM A 1064/A 1064M, plain, fabricated from as-drawn steel wire into flat sheets.

C. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded-wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice."

2.3 CONCRETE MATERIALS

A. Cementitious Materials:

1. Portland Cement: ASTM C 150/C 150M, Type I/II.

2. Fly Ash: ASTM C 618, Class F or C.

3. Slag Cement: ASTM C 989/C 989M, Grade 100 or 120.

4. Blended Hydraulic Cement: ASTM C 595/C 595M.

B. Normal-Weight Aggregates: ASTM C 33/C 33M, graded.

C. Air-Entraining Admixture: ASTM C 260/C 260M.

D. Chemical Admixtures: Certified by manufacturer to be compatible with other admixtures and that do not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.

E. Water: ASTM C 94/C 94M.

2.4 FIBER REINFORCEMENT: Synthetic Micro-Fiber: Micro-fibers engineered and designed for use in concrete, complying with ASTM C 1116/C 1116M, Type III.

2.5 VAPOR RETARDERS: Sheet Vapor Retarder: Polyethylene sheet, ASTM D 4397, not less than 10 mils (0.25 mm) thick.

2.6 Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber or ASTM D 1752, cork or self-expanding cork.

2.7 CONCRETE MIXTURES, GENERAL

A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixtures or field test data, or both, according to ACI 301 (ACI 301M).

B. Admixtures: Use admixtures according to manufacturer's written instructions.

2.8 CONCRETE MIXTURES FOR BUILDING ELEMENTS

A. Normal-Weight Concrete:

1. Minimum Compressive Strength, (fc): See General Notes.

2.9 FABRICATING REINFORCEMENT

A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.10 CONCRETE MIXING: Comply with the following unless modified by requirements in the Contract Documents: ACI 301 (ACI 301M) and ACI 117 (ACI 117M).

PART 1 - EXECUTION

3.1 FORMWORK INSTALLATION

A. Design, erect, shore, brace, and maintain formwork, according to ACI 301 (ACI 301M), to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.

B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117 (ACI 117M).

3.2 EMBEDDED ITEM INSTALLATION: Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.

3.3 VAPOR RETARDER INSTALLATION: Place, protect, and repair sheet vapor retarder according to ASTM E 1643 and manufacturer's written instructions.

3.4 STEEL REINFORCEMENT INSTALLATION: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.

3.5 JOINTS

A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.

B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.

C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness.

D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.

3.6 CONCRETE PLACEMENT: Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections are completed.

3.7 FINISHING FLOORS AND SLABS: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.

3.8 CONCRETE PROTECTING AND CURING: Cure concrete according to ACI 308. Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 (ACI 301M) for hot-weather protection during curing.

3.9 FIELD QUALITY CONTROL: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.

SECTION 042200 - CONCRETE UNIT MASONRY

PART 1 - GENERAL

1.1 ACTION SUBMITTALS: Product Data for each type of product.

1.2 INFORMATIONAL SUBMITTALS

A. Material Certificates: For each type and size of the following:

1. Masonry units.
2. Prehlended, dry-mortar mixes. Include description of type and proportions of ingredients.
3. Grout mixes.
4. Reinforcing bars.
5. Joint reinforcement.
6. Anchors, ties, and metal accessories.

B. Statement of Compressive Strength of Masonry: For each combination of masonry unit type and mortar type, provide statement of average net-area compressive strength of masonry units, mortar type, and resulting net-area compressive strength of masonry determined according to TMS 602/ACI 530.1/ASCE 6.

C. FIELD CONDITIONS: Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns. Cold-Weather Requirements and Hot-Weather Requirements shall comply with construction requirements contained in TMS 602/ ACI 530.1/ASCE 6. Protect masonry during construction from staining.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS: Compressive Strength of Masonry (f'm) = 1,500 psi

2.2 UNIT MASONRY, GENERAL: Comply with TMS 602/ACI 530.1/ASCE 6 except as modified by requirements in the Contract Documents.

2.3 CONCRETE MASONRY UNITS: ASTM C 90, Normal Weight.

2.4 LINTELS: Concrete Lintels: ASTM C 1623, matching CMUs in color, texture, and density classification; and with reinforcing bars indicated.

A. MORTAR AND GROUT MATERIALS: Portland Cement: ASTM C 150/C 150M, Type I or II. Hydrated Lime: ASTM C 207, Type S. Masonry Cement: ASTM C 91/C 91M. Mortar Cement: ASTM C 1329/C 1329M. Aggregate for Mortar: ASTM C 144. Aggregate for Grout: ASTM C 404. Water: Potable.

2.5 REINFORCEMENT: Uncoated Steel Reinforcing Bars: ASTM A 615/A 615M or ASTM A 996/A 996M, Grade 60. Masonry-Joint Reinforcement, General: Ladder type complying with ASTM A 951/A 951M.

2.6 EMBEDDED FLASHING MATERIALS: Coordinate with Architectural Drawings.

2.7 MISCELLANEOUS MASONRY ACCESSORIES: Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated. Bond-Breaker Strips: Asphalt-saturated felt complying with ASTM D 226/D 226M, Type I (No. 15 asphalt felt).

2.8 MORTAR AND GROUT MIXES: Mortar for Unit Masonry: Comply with ASTM C 270 – Use Type S; Grout for Unit Masonry: Comply with ASTM C 476.

PART 3 - EXECUTION

3.1 EXAMINATION: Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work to include: rough-in and built-in construction for piping systems; foundations are within tolerances specified, and reinforcing dowels are properly placed. Proceed with installation only after unsatisfactory conditions have been corrected.

A. INSTALLATION, GENERAL: Build chases and recesses to accommodate items specified in this and other Sections. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match construction immediately adjacent to opening. Use full-size units without cutting if possible. If cutting is required to provide continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying to prevent wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

3.2 TOLERANCES

A. Dimensions and Locations of Elements:

1. For dimensions in cross section or elevation of masonry, but not to exceed plus 1/2 inch or minus 1/2 inch.

2. For location of elements in plan and in elevation, but not to be more than plus or minus 1/2 inch.

For location of elements in elevation, but not to vary from that indicated by more than plus or minus 1/4 inch in a story height or 1/2 inch total.

B. Lines and Levels:

1. For bed joints and top surfaces of bearing walls, do not vary from level more than 1/4 inch in 10 feet, or 1/2 inch maximum.

2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.

3. For vertical lines and surfaces do not vary from plumb by more than 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2 inch maximum.

4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10, 1/4 inch in 20 feet, or 1/2 inch maximum.

5. For lines and surfaces, do not vary from straight by more than 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2 inch maximum.

6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet, or 1/2 inch maximum.

7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch, with a maximum thickness limited to 1/2 inch.

2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch.

3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch or minus 1/4 inch.

4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch.

3.3 LAYING MASONRY WALLS: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less than nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.

3.4 MORTAR BEDDING AND JOINTING

A. Lay hollow CMUs as follows:

1. Bed face shells in mortar and make head joints of depth equal to bed joints.

2. Bed webs in mortar in all courses of piers, columns, and pilasters.

3. Bed webs in mortar in grouted masonry, including starting course on footings.

4. Fully bed entire units, including areas under cells, at starting course on footings where cells are not grouted.

3.5 MASONRY-JOINT REINFORCEMENT: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches. Space reinforcement not more than 16 inches on center vertical spacing. Provide continuity at wall intersections and corners by using prefabricated shaped units.

3.6 CONTROL AND EXPANSION JOINTS: Locate where indicated on plans. If locations are not indicated, limit control joint spacing to the lesser of wall length to height ratio of 1.5 or 25-ft maximum spacing.

3.7 LINTELS: Provide lintels where shown and where openings of more than 24 inches are shown without structural steel or other supporting lintels. Provide minimum bearing of 8 inches (200 mm) at each jamb unless otherwise indicated.

3.8 FLASHING: Install as shown in Architectural Drawings.

3.9 REINFORCED UNIT MASONRY INSTALLATION

A. Placing Reinforcement: Comply with requirements in TMS 602/ACI 530.1/ASCE 6.

B. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure. Comply with requirements in TMS 602/ACI 530.1/ASCE 6 for cleanouts and for grout placement, including minimum grout space and maximum pour height.

3.10 FIELD QUALITY CONTROL: Owner will engage special inspectors to perform tests and inspections and prepare reports. Special Inspections according to Level B in TMS 402/ACI 530/ASCE 5.

3.11 REPAIRING, POINTING, AND CLEANING

A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.

B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.

C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.

D. Final Cleaning: Clean concrete masonry by applicable cleaning methods indicated in NCMA TEK 8-4A.

SECTION 051200 - STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 COORDINATION

A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.

B. Coordinate installation of anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal templates, instructions, and directions for installation.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Show fabrication of structural-steel components.

1. Include details of cuts, connections, splices, camber, holes, and other pertinent data.

2. Include embedment Drawings.

3. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld. Show backing bars that are to be removed and supplemental fillet welds where backing bars are to remain.

4. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical, high-strength bolted connections.

C. Delegated-Design Submittal: For structural-steel connections indicated to comply with design loads, include analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.3 QUALITY ASSURANCE

A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category STD, or is accredited by the IAS Fabricator Inspection Program for Structural Steel (AC 172).

B. Installer Qualifications: A qualified installer who participates in the AISC Quality Certification Program and is designated an AISC-Certified Erector.

C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

D. Comply with applicable provisions of the following specifications and standards:

1. AISC 303-10, "Code of Standard Practice for Steel Buildings & Bridges."
2. AISC 360-10, "Specification for Structural Steel Buildings"
3. AISC 341-10, "Seismic Provisions for Structural Steel Buildings"
4. RCSC's "Specification for Structural Joints Using ASTM Strength Bolts."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Connections: Provide details of connections not shown on the Contract Documents to be selected or completed by structural-steel fabricator.

B. Moment Connections: Type FR, fully restrained.

2.2 STRUCTURAL STEEL MATERIALS

A. WT Shapes, Channels, Angles, Plate, and Bar: ASTM A 36/A

W Sections: ASTM A992 (50 ksi)
Pipe Sections: ASTM A53 Gr. B (35 Ksi)
Tube Sections: ASTM A500 Gr. B (46 Ksi)

B. Welding Electrodes: Comply with AWS requirements.

2.3 BOLTS, CONNECTORS, AND ANCHORS

A. High-Strength Bolts, Nuts, and Washers: ASTM A 325 (ASTM A 325M), Type 1, heavy- hex structural bolts; ASTM A 563, Grade C, (ASTM A 563M, Class 8S) heavy-hex carbon steel nuts; and ASTM F 436 (ASTM F 436M), Type 1, hardened carbon steel washers; with plain finish.

B. Anchor Rods: ASTM F 1554, Grade 55, weldable.
1. Configuration: Straight.
2. Nuts: ASTM A 563 (ASTM A 563M) hex carbon steel.
3. Plate Washers: ASTM A 36/A 36M carbon steel.
4. Washers: ASTM F 436 (ASTM F 436M), Type 1, hardened carbon steel.
5. Finish: Hot-dip zinc coating, ASTM A 153/A 153M, Class C.

2.4 PRIMER: Fabricator's standard lead- and chromate-free, nonasphaltic, rust-inhibiting primer complying with MPI#79 and compatible with topcoat.

2.5 GROUT: Shrinkage-Resistant Grout: ASTM C 1107/C 1107M.

2.6 FABRICATION: Fabricate and assemble in shop to greatest extent possible. Fabricate according to AISC 303, "Code of Standard Practice for Steel Buildings and Bridges," and to AISC 360.

2.7 GALVANIZING: A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel according to ASTM A 123/A 123M.

2.8 SOURCE QUALITY CONTROL: Engage a qualified testing agency to perform shop testand Inspections: Bolted Connections: Inspect shop-bolted connections according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts." Welded Connections: Visually inspect shop-welded connections according to AWS D1.1/D1.1M.

PART 3 - EXECUTION

3.1 EXAMINATION: Verify, with certified steel erector present, elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION: Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated.

3.3 ERECTION

A. Set structural steel accurately in locations and to elevations indicated and according to AISC 303 and AISC 360.

B. Baseplates, Bearing Plates, and Leveling Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.

C. Maintain erection tolerances of structural steel within AISC 303, "Code of Standard Practice for Steel Buildings and Bridges."

3.4 REPAIRS AND PROTECTION

A. Galvanized Surfaces: Clean areas where galvanizing is damaged or missing and repair galvanizing to comply with ASTM A 780/A 780M.

B. Touchup Painting: Immediately after erection, clean exposed areas where primer is damaged or missing and paint with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.

SECTION 052100 - STEEL JOIST FRAMING

PART 1 - GENERAL

1.1 DEFINITIONS

A. SJI's "Specifications": Steel Joist Institute's "Standard Specifications, Load Tables and Weight Tables for Steel Joists and Joist Girders."

B. Special Joists: Steel joists or joist girders requiring modification by manufacturer to support nonuniform, unequal, or special loading conditions that invalidate load tables in SJI's "Specifications."

1.2 ACTION SUBMITTALS

A. Product Data: For each type of joist, accessory, and product.

B. Shop Drawings:

1. Include layout, designation, number, type, location, and spacing of joists.

2. Include joisting and anchorage details, bracing, bridging, and joist accessories; splice and connection locations and details; and attachments to other construction.

3. Indicate locations and details of bearing plates to be embedded in other construction.

1.3 INFORMATIONAL SUBMITTALS: A. Comprehensive engineering analysis of special joists signed and sealed by the qualified professional engineer responsible for its preparation.

1.4 QUALITY ASSURANCE

A. Manufacturer Qualifications: A manufacturer certified by SJI to manufacture joists complying with applicable standard specifications and load tables in SJI's "Specifications".

1. Manufacturer's responsibilities include providing professional engineering services for design of special joists to comply with performance requirements.

B. Welding Qualifications: Qualify welding procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

1.5 DELIVERY, STORAGE, AND HANDLING: Deliver, store, and handle joists as recommended in SJI's "Specifications."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Provide special joists and connections capable of supporting design loads indicated.

1. Use LRFD; data are given at factored-load level.

2. Design special joists to withstand design loads with live-load deflections no greater than span/360.

2.2 K-SERIES STEEL JOISTS

A. Manufacture steel joists of type indicated according to "Standard Specifications for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle top- and bottom-chord members, underslung ends, and parallel top chord.

B. Steel Joist Substitutes: Manufacture according to "Standard Specifications for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle or -channel members.

C. Top-Chord Extensions: Extend top chords of joists with SJI's Type S top-chord extensions where indicated, complying with SJI's "Specifications."

D. Extended Ends: Extend bearing ends of joists with SJI's Type R extended ends where indicated, complying with SJI's "Specifications."

E. Equip bearing ends of joists with manufacturer's standard beveled ends or sloped shoes if joist slope exceeds 1/4 inch per 12 inches.

2.3 LONG-SPAN STEEL JOISTS

A. Manufacture steel joists according to "Standard Specifications for Longspan Steel Joists, LH-Series and Deep Longspan Steel Joists, DLH-Series" in SJI's "Specifications." LH- and DLH-series joists are available parallel, pitched one way, or pitched two ways. SJI's load tables are based on a standard pitch of 1/8 inch per 12 inches (1:96). Coordinate with roof-slope requirements.

B. Camber long-span steel joists according to SJI's "Specifications" or as indicated on the framing plans.

C. Equip bearing ends of joists with manufacturer's standard beveled ends or sloped shoes if joist slope exceeds 1/4 inch per 12 inches.

2.4 JOIST GIRDERS

A. Manufacture joist girders according to "Standard Specifications for Joist Girders" in SJI's "Specifications".

B. Camber joist girders according to SJI's "Specifications" or as indicated on the framing plans.

C. Equip bearing ends of joists with manufacturer's standard beveled ends or sloped shoes if joist slope exceeds 1/4 inch per 12 inches.

2.5 PRIMERS: Primer: SSPC-Paint 15, or manufacturer's standard shop primer complying with performance requirements in SSPC-Paint 15.

2.6 JOIST ACCESSORIES

A. Bridging: Schematically indicated. Detail and fabricate according to SJI's "Specifications". Furnish additional erection bridging if required for stability.

B. Fabricate steel bearing plates from ASTM A 36/A 36M steel with integral anchorages of sizes and thicknesses indicated. Shop prime paint.

C. High-Strength Bolts, Nuts, and Washers: ASTM A 325, Type 1, heavy hex steel structural bolts; ASTM A 563 heavy hex carbon steel nuts; and ASTM F 436 hardened carbon-steel washers.

D. Welding Electrodes: Comply with AWS standards.

E. Furnish miscellaneous accessories including splice plates and bolts required by joist manufacturer to complete joist assembly.

PART 3 - EXECUTION

A. EXAMINATION: Examine supporting substrates, embedded bearing plates, and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Do not install joists until supporting construction is in place and secured.

B. Install joists and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Specifications".

C. Bolt joists to supporting steel framework using high-strength structural bolts. Comply with Research Council on Structural Connection's "Specification for Structural Joints Using ASTM A 325 or ASTM A 490 Bolts" for high-strength structural bolt installation and tightening requirements.

D. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.

3.3 FIELD QUALITY CONTROL: Visually inspect field welds according to AWS D1.1/D1.1M, and visually inspect bolted connections.

3.4 PROTECTION

A. Touchup Painting: After installation, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted joists, bearing plates, and accessories.

B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and installer, that ensure that joists and accessories are without damage or deterioration at time of Substantial Completion.

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Specifications

Revision Schedule		
No.	Description	Date
A	100% Public Submittal	03-31-17
C	Issued for Bid/Permit	06-19-17

PROJECT NO. 2161092
DATE 03-31-17
DRAWN JR
CHECKED DM

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